

CD Car Radio	22RC670/00, 22RC660/00
CD Car Radio	22RC620/00, 22RC610/00
Cassette Car Radio	22ARC530/00, 22ARC520/00
Cassette Car Radio	22ARC430/00, 22ARC420/00

Service Manual

ARC430/420

For repair information of the cassette deck see Service Manual of Auto cassette deck CDS36PS4.

ARC530/520

For repair information of the cassette deck see Service Manual of Auto cassette deck SCA-R 3.3/2 5355

RC670/660/620/610

For repair information of the CD player see Service Manual of CD mechanism CDM-M5/4.1. V20107

12 V 



Technical Specifications

General

Power Supply	:	10.5 - 16V
Quiescent Current (at 12.6V)	:	< 4.5mA
Fuse	:	10A

Radio

TUNING RANGE IN DIFFERENT "INIT" MODE

INIT MODE	BAND	FREQUENCY	GRIDS MANUAL/AUTO
EUROPE	FM	87.5 - 108MHz	50kHz/100kHz
	LW	144 - 288kHz	1kHz/1kHz
	MW	531 - 1629kHz	1kHz/9kHz step
AMERICA	FM	87.5 - 108MHz	100kHz/100kHz
LATAM	AM	530 - 1710kHz	1kHz/10kHz step
ASIA	FM	87.5 - 108MHz	50kHz/50kHz
	AM	531 - 1629kHz	1kHz/9kHz step

Aerial input impedance	:	75 ohm
IF-FM (1/2)	:	10.7MHz/72.2MHz
IF-AM (1/2)	:	10.7MHz/450kHz
a - 3dB	:	7±5μV
SDS (10 dB channel separation)	:	150uV ± 3dB
Stereo channel separation	:	> 21dB
FM sensitivity for 26dB S/N	:	< 4.5μV
MW sensitivity for 26dB S/N	:	< 30μV
LW sensitivity for 26dB S/N	:	< 38μV

Cassette Deck

Cassette mechanism	:	CDS36PS4
Number of tracks	:	2x2
Tape speed	:	4.76 cm/second +3% -2%
Wow and Flutter	:	< 0.30%
Crosstalk	:	> 40dB

Cassette Deck

Cassette mechanism	:	SCA-R 3.3/2
Number of tracks	:	2x2
Tape speed	:	4.76 cm/second +3% -2%
Wow and Flutter	:	< 0.30%
Crosstalk	:	> 40dB

CD player

CD mechanism	:	CDM-M5/4.1.
Frequency response	:	20Hz - 20kHz
Crosstalk	:	45dB

Amplifier

Output Power (D=10%)	:	4x16W ± 1dB/4ohm
Fader	:	50dB
Balance	:	50dB

ESD



WARNING

All IC's and many semiconductors are susceptible to electronic discharges (ESD). Careless handling during repair can reduce life drastically.

When repairing, make sure that you are connected to the same potential as the mass of the set via a wrist wrap with resistance. Keep components and tools also at this potential.

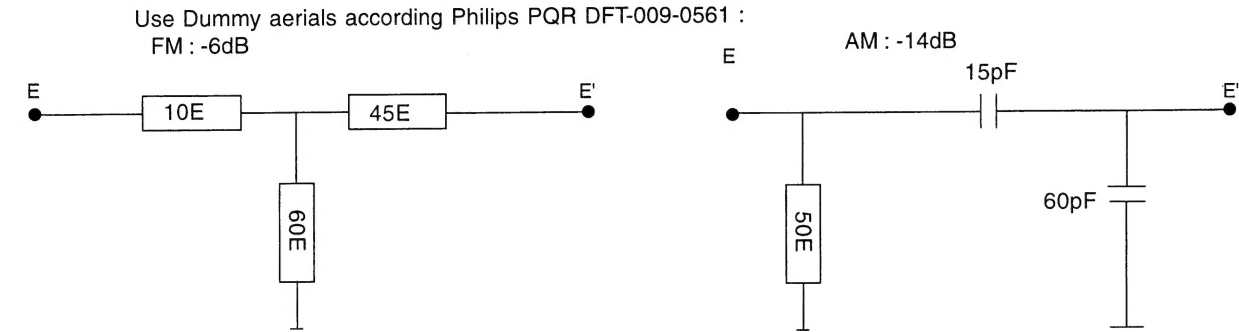
ESD Equipment:

Anti-static table mat	large 1200x650x1.25mm	4822 466 10953
	small 600x650x1.25mm	4822 466 10958
Anti-static wrist band		4822 395 10223
Connection box (1MOhm)		4822 320 11307
Extendible cable (to connect wrist band to conn. box)		4822 320 11305
Connecting cable (to connect table mat to conn. box)		4822 320 11306
Earth cable (to connect any product to mat or box)		4822 320 11308
Complete kit ESD3 (combining all above products)		4822 310 10671
Wristband tester		4822 344 13999

SERVICE HINTS

FM and AM search levels are stored in the EEprom. When you change the tuner module or the Eeprom, in order not to affect the performance of the set, you will need to reprogramme the FM and AM search levels using this service routine.

Make sure that you connect the following 75E FM and AM dummy antenna matching unit before reprogramming the search levels.



FM SEARCH LEVEL ALIGNMENT :

1. Input signal as below for LO (Local) search level alignment via the FM Dummy antenna:
LO SEARCH LEVEL : FM 93MHz, E= 240uV
2. Tune in and store 93.0MHz into Preset 1 on BAND FM3.
3. Switch off the set.
4. Press and hold both "BAND" and "AST" key while turning on the set.
Display shows : "93.0 000F"
5. Press Preset 1 for more than 2 seconds (you will hear a bleep) to store the LO (Local) search level.
6. Input signal as below for DX (Distance) search level alignment via the FM Dummy antenna:
DX SEARCH LEVEL : FM 93.0MHz, E = 15uV
7. Press Preset 2 for more than 2 seconds (you will hear a bleep) to store the DX (Distance) search level
6. Press any key briefly (other than BAND) to exit this service routine.

AM SEARCH LEVEL ALIGNMENT :

1. Input signal as below for LO (Local) search level alignment via the AM Dummy antenna :
LO SEARCH LEVEL : AM 531kHz, E= 350uV
2. Tune in and store 531kHz into Preset 1 on BAND AM1.
3. Switch off the set.
4. Press and hold both "BAND" and "AST" key while turning on the set.
5. Press BAND to change into AM1
Display shows : "531 000F"
6. Press Preset 1 for more than 2 seconds (you will hear a bleep) to store the LO (Local) search level.
7. Input signal as below for DX (Distance) level alignment via the AM Dummy antenna :
DX SEARCH LEVEL : AM 531kHz, E= 70uV
8. Press Preset 2 for more than 2 seconds (you will hear a bleep) to store the DX (Distance) search level.
9. Press any key briefly (other than BAND) to exit this service routine.

Service Test Mode :

Tuner reception check (Test mode)

Press Preset 2 and Preset 4 together to activate tuner test mode.

Display shows : "XXXX QRMF "

XXXX - 4 figures of tuned frequency

Q- Selected frequency quality

R- Best AF quality

M- Multipath

range 0 ... F hexadecimal

(0 = NO Multipath)

F- Field strength

range 0 F hexadecimal

(F = Good signal strength)

Keyboard Test

This test is called by switching the set ON while keeping pressed the preset 3 key. A different number will appear each time you press a new key (e.g. Preset 3 corresponds to T03). This test can be exited at any moment by switching off the set.

LCD Display Test

Press Preset 1 and Preset 5 together to activate LCD display test. All segments of the LCD are lighted up.

Software release status

CHECKSUM FOR SOFTWARE RELEASE 1.0 :

Press Preset 1 and Preset 6 together to see the software release status

Display shows : "XXXX H"

XXXX = Checksum

H = Hexa. decimal

ADDITIONAL FUNCTION CHECK:

Item	Input	Output
External illumination +	Set off Inject +12V at pin A6	Power pilot light turns ON.
Auto Antenna	Connect a resistor of 25Ω from A5 to GND. Switch on set.	Voltage drop between pin A7 & A5 < 1V.
TEL MUTE	Connect 12 V at pin A1 Set init mode, option 'PHONE' select Choice 'HI'.	Set is muted

POWER IGNITION CHECK :

Steps	Permanent (A4)	Ignition (A7)	Action	Observation
1	ON	ON	Turn set ON with power key.	Set is turn on.
2	ON	OFF	Switch OFF ignition Remove detachable unit	Set switches off. Blinking LED will blink.
3	ON	ON	Switch ON ignition.	Set will be on.

TUNER CHECK:

This tuner module is a Non repairable module, complete spare parts as an module is readily available. For general check, please refer to the manual " General Check & Alignment procedures for Car Systems" 4822 725 25456. Use a matching circuit (artificial aerials) with Zi = 75ohm.

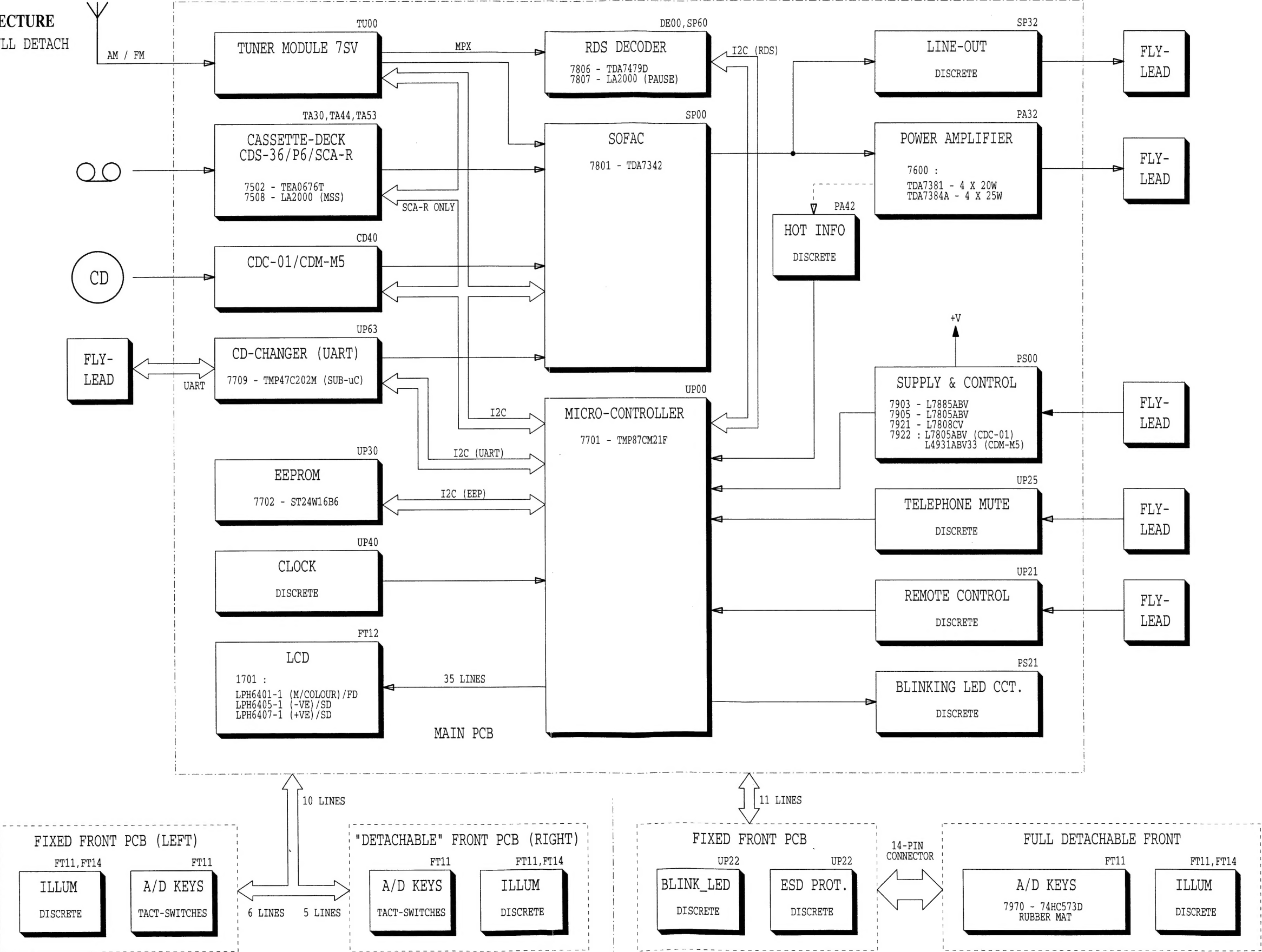
CHECK	TUNE IN	OUTPUT
α – 3 dB	FM 93MHz, 1mV, Dev=22.5kHz, f mod. = 1kHz FM 93MHz, 7uV, Dev=22.5kHz, f mod. = 1kHz	Conn. Block B3, B5 = 0dB (reference level) Conn. Block B3, B5 = -3dB
SDS 10dB talk	FM 93MHz, 1mV, Dev=22.5kHz, f mod. = 1kHz FM 93MHz, 150uV, Dev=22.5kHz, f mod. = 1kHz (L)	Conn. Block B3, B5 = 0dB (reference level) Cross-Conn. Block B3 = -10dB
Stereo Channel ration	FM 93MHz, 1mV, Dev=22.5kHz, f mod. = 1kHz FM 93MHz, 1mV, Dev=22.5kHz, f mod. = 1kHz (L)	Conn. Block B3, B5 = 0dB (reference level) sepa-Conn. Block B3 ≤ -21dB
26dB SNR	FM 93MHz, 4.5uV, Dev=22.5kHz, f mod. = 1kHz FM 93MHz, 4.5uV, Dev=22.5kHz, unmodulated	Conn. Block B3, B5 = 0dB (reference level) Conn. Block B3, B5 ≤ -26dB
FM Demodulated level	FM 93MHz, 1mV, Dev=22.5kHz, f mod. = 1kHz	Pin 10 of Tuner module 7SCV = 200mV (AC) ± 20mV Pin 15 of Tuner module 7SCV = 280mV (AC) ± 3dB
FM Search Sensitivity	FM 93MHz, unmodulated	DX : E < 20uV LO : E < 400uV
AM Demodulated level	AM 1053kHz, 1mV, m=30%, f mod. = 1kHz	AM_OUT of Tuner module 7SCV = 280mV (AC) ± 3dB
26dB SNR	MW 1053kHz, 30uV, m=30%, f mod. = 1kHz MW 1053kHz, 30uV, unmodulated	Conn. Block B3, B5 = 0dB (reference level) Conn. Block B3, B5 ≤ -26dB
26dB SNR	LW 207kHz, 38uV, m=30%, f mod. = 1kHz LW 207kHz, 38uV, unmodulated	Conn. Block B3, B5 = 0dB (reference level) Conn. Block B3, B5 ≤ -26dB
AM Search Sensitivity	AM 1053kHz, unmodulated	E = 14uV

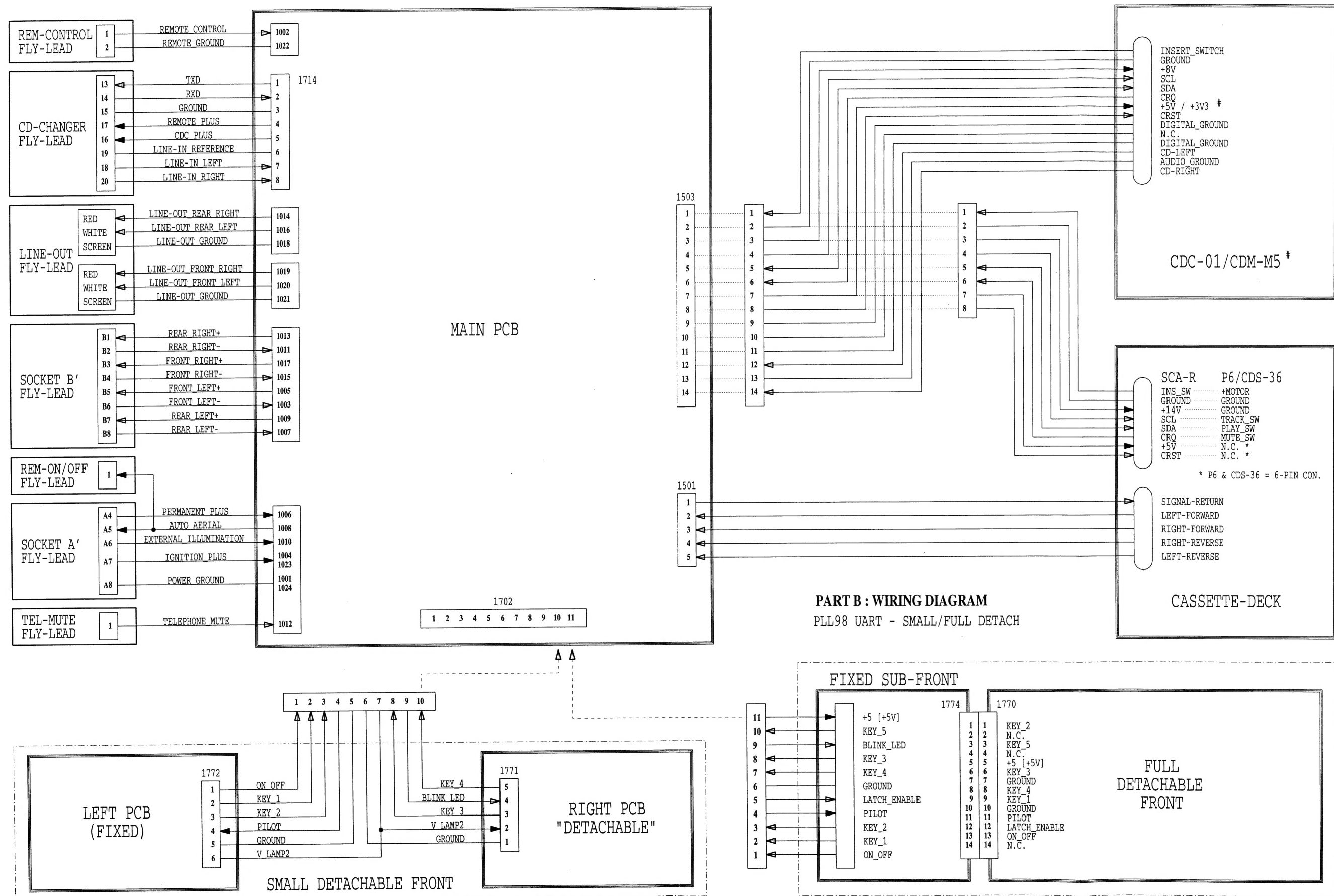
CLOCK ALIGNMENT :

Set T722 (EEP_SCL) TO GND and turn the set on to do clock alignment.

Signal	Test point	Frequency	Aligned with
CLK	(T108) Pin 20 of main uP	1024Hz	2705
GND	(T106) Power supply Gnd		

PART A :
ELECTRICAL ARCHITECTURE
PLL98 UART - SMALL/FULL DETACH





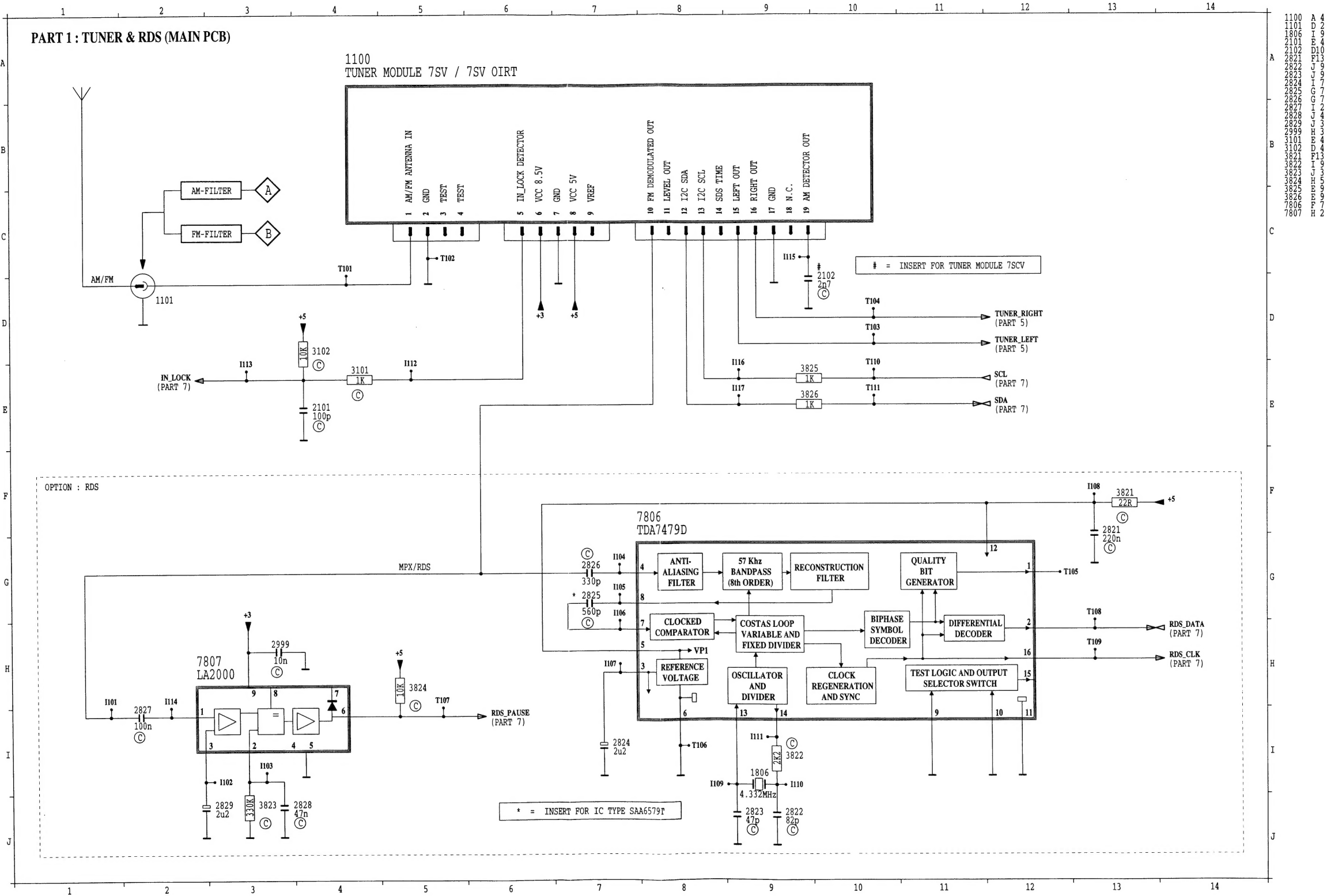
Voltage measured in FM mode

A4 = 14.4V
A7 = 14.4V
unless otherwise stated.

- 7806 TDA7479**
- 1 Square wave 5V
 - 2 Square wave 5V
 - 3 2.5V
 - 4 Audio signal
 - 5 5V
 - 6 0V
 - 7 Audio signal
 - 8 Audio signal
 - 9-11 0V
 - 12 5V
 - 13 Sine wave 0.6V
 - 14 Sine wave 3.2V
 - 15 N.C.
 - 16 Square wave 5V

- 7807 LA200**
- 1 Audio signal
 - 2 8.2V
 - 3 2.3V
 - 4 N.C.
 - 5 GND
 - 6 5V
 - 7-8 N.C.
 - 9 8.5V

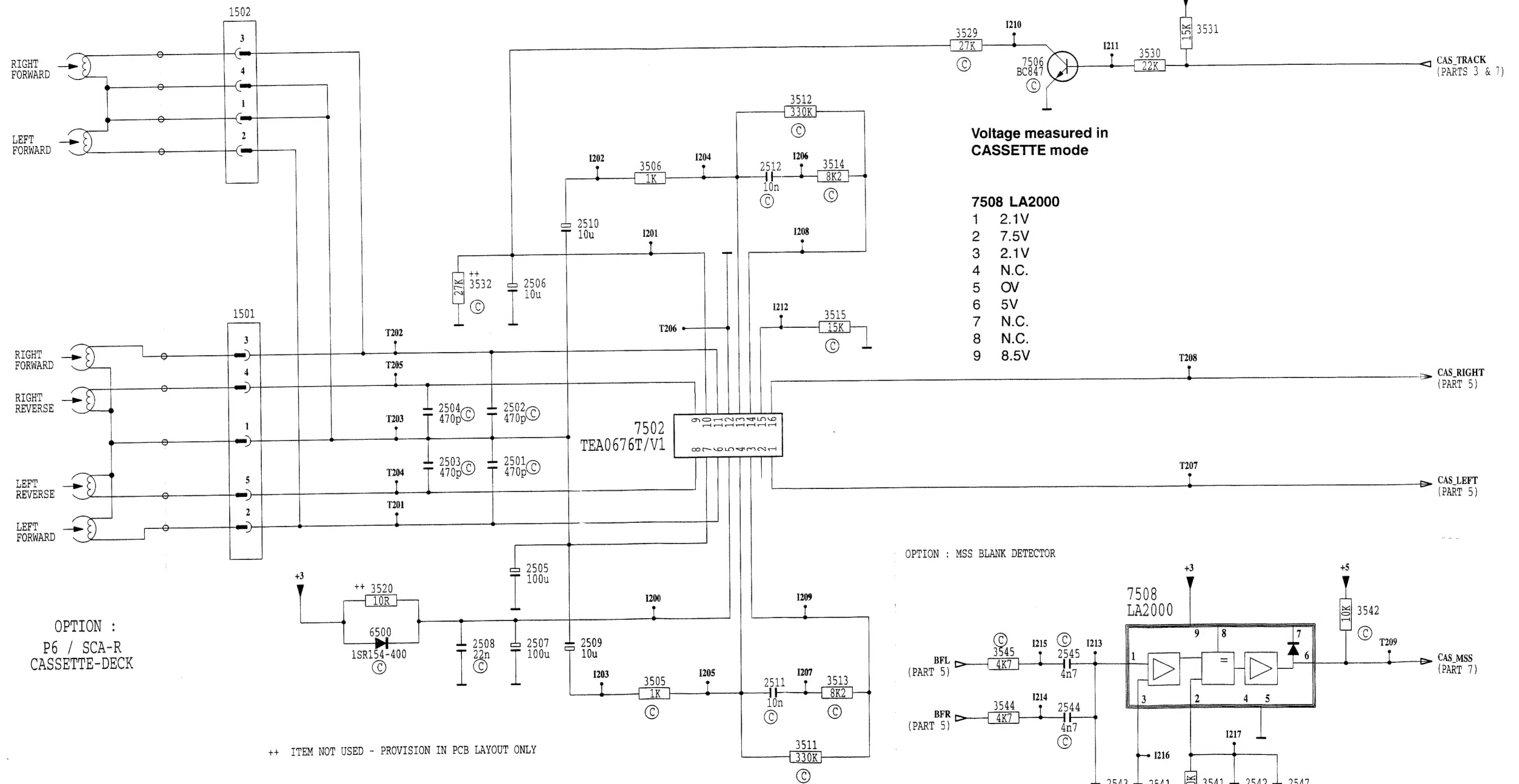
- 1100 TUNER IC96**
- 1 AM/FM INPUT
 - 2 GND
 - 3 TEST
 - 4 TEST
 - 5 5V
 - 6 8.5V
 - 7 GND
 - 8 5V
 - 9 VREF
 - 10 MPX/RDS
 - 11 LEVEL OUT
 - 12 I2C SDA
 - 13 I2C SCL
 - 14 SDS TIME
 - 15 TUNER LEFT
 - 16 TUNER RIGHT
 - 17 GND
 - 18 N.C.
 - 19 AM DETECTOR OUT



PART 2 : CASSETTE PRE-AMP, DOLBY & MSS (MAIN PCB)

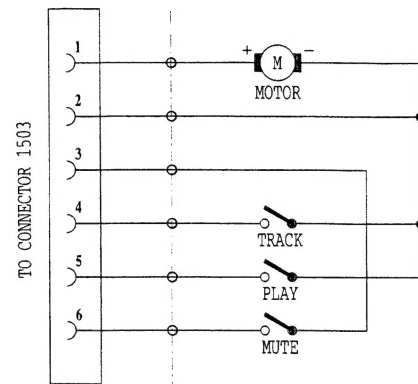
THIS PART IS DELETED IN CD VERSIONS

OPTION : CDS-36
CASSETTE-DECK

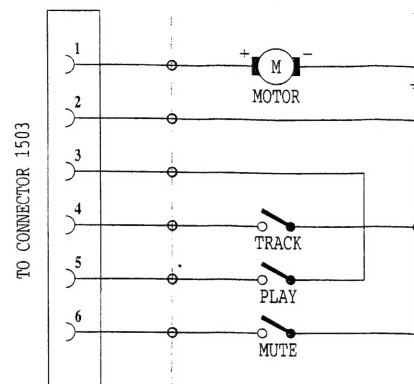


PART 3 : DECK CONTROL (MAIN PCB)

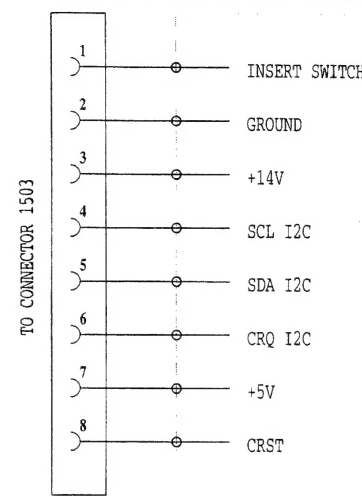
OPTION : CDS-36PS4 CASSETTE-DECK



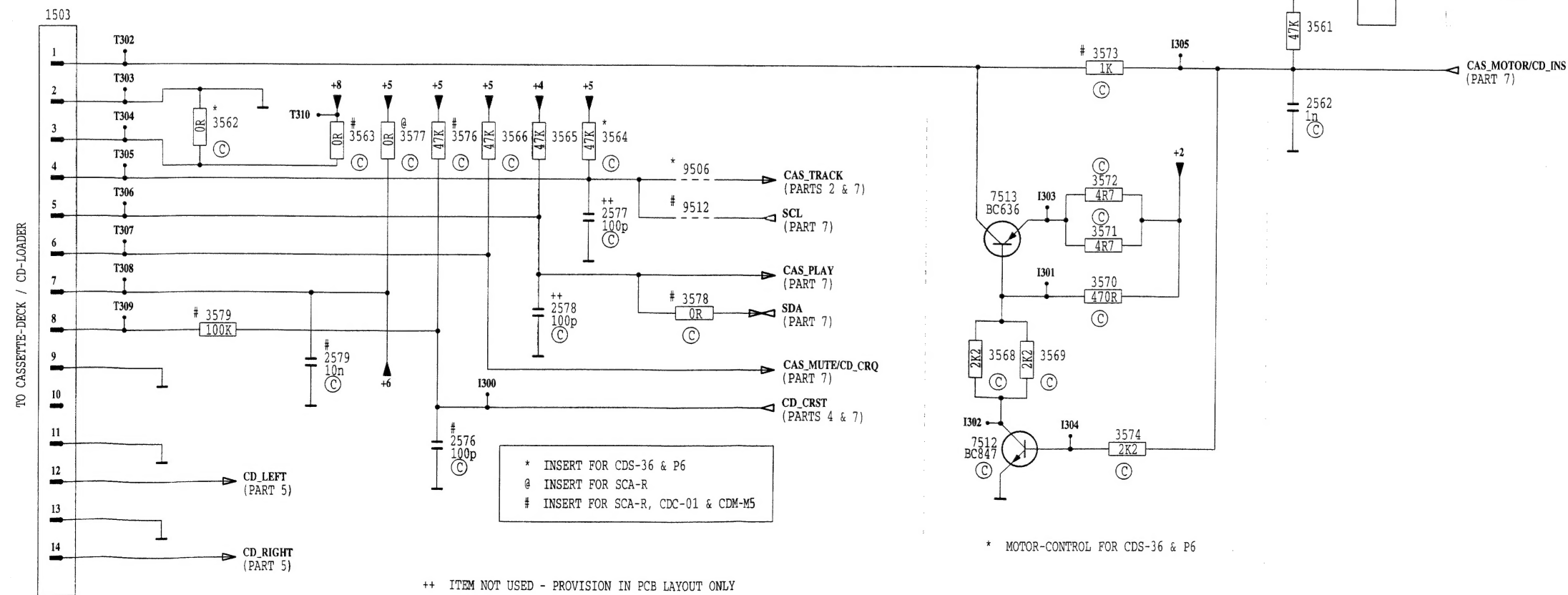
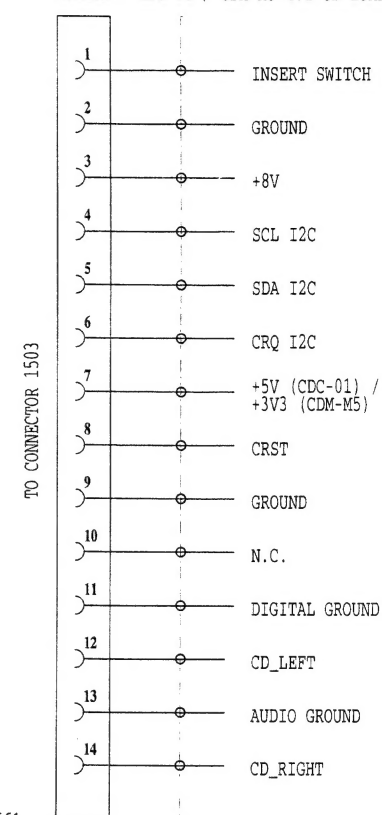
OPTION : P6-31/1 CASSETTE-DECK



OPTION : SCA-R 3.3/2 CASSETTE-DECK



OPTION : CDC-01 / CDM-M5 4.1 CD-LOADER

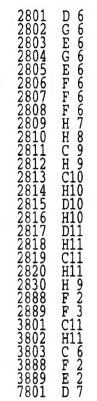


N.B. THIS PART IS AN OPTION.



17079	B	6
17101	D	12
17143	C	9
17144	C	5
17146	C	6
17147	C	6
17155	I	4
17156	I	4
17157	I	5
17158	H	9
17160	C	4
17161	C	5
17142	D	10
17148	B	10
17149	C	5
17150	C	5
17160	H	5
17161	H	6
17162	I	4
17163	I	4
17164	I	4
17165	I	7
17166	I	7
17167	F	4
17168	F	5
17169	G	5
17170	G	6
17171	C	10
17173	D	10
17174	D	9
17175	D	9
17176	D	9
17177	D	9
17178	D	9
17179	G	4
17180	G	4
17181	H	7
17182	H	6

7801 TDA7342	
1-8	4.3V
9-13	4.3V
14	7.5V
15-16	4.3V
17-20	4.3V
21	4.9V
22-25	3.6V
26	0V
27-28	5V
29	4.3V
30	8.5V
31	0V
32	4.3V

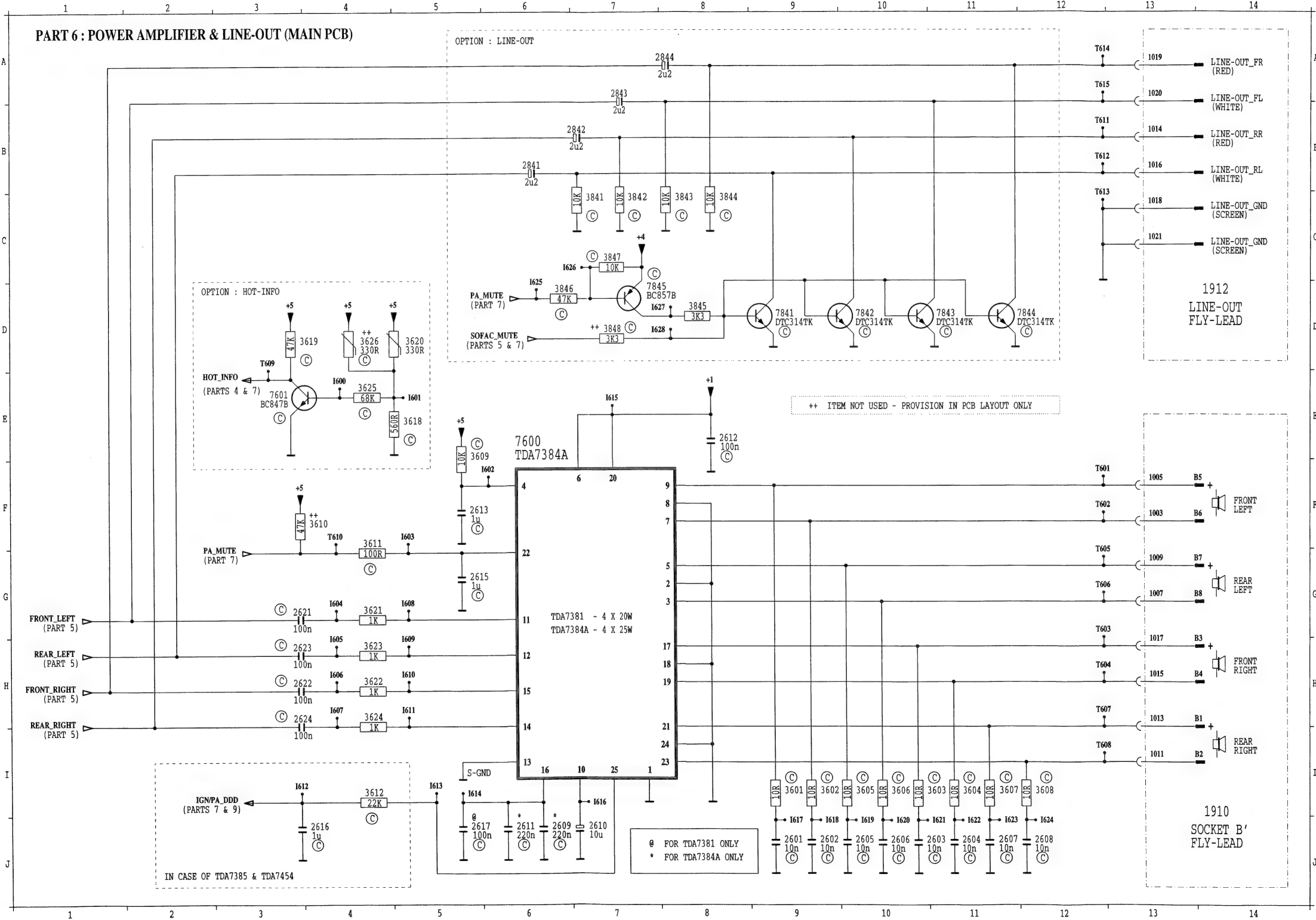


Voltage measured in FM mode

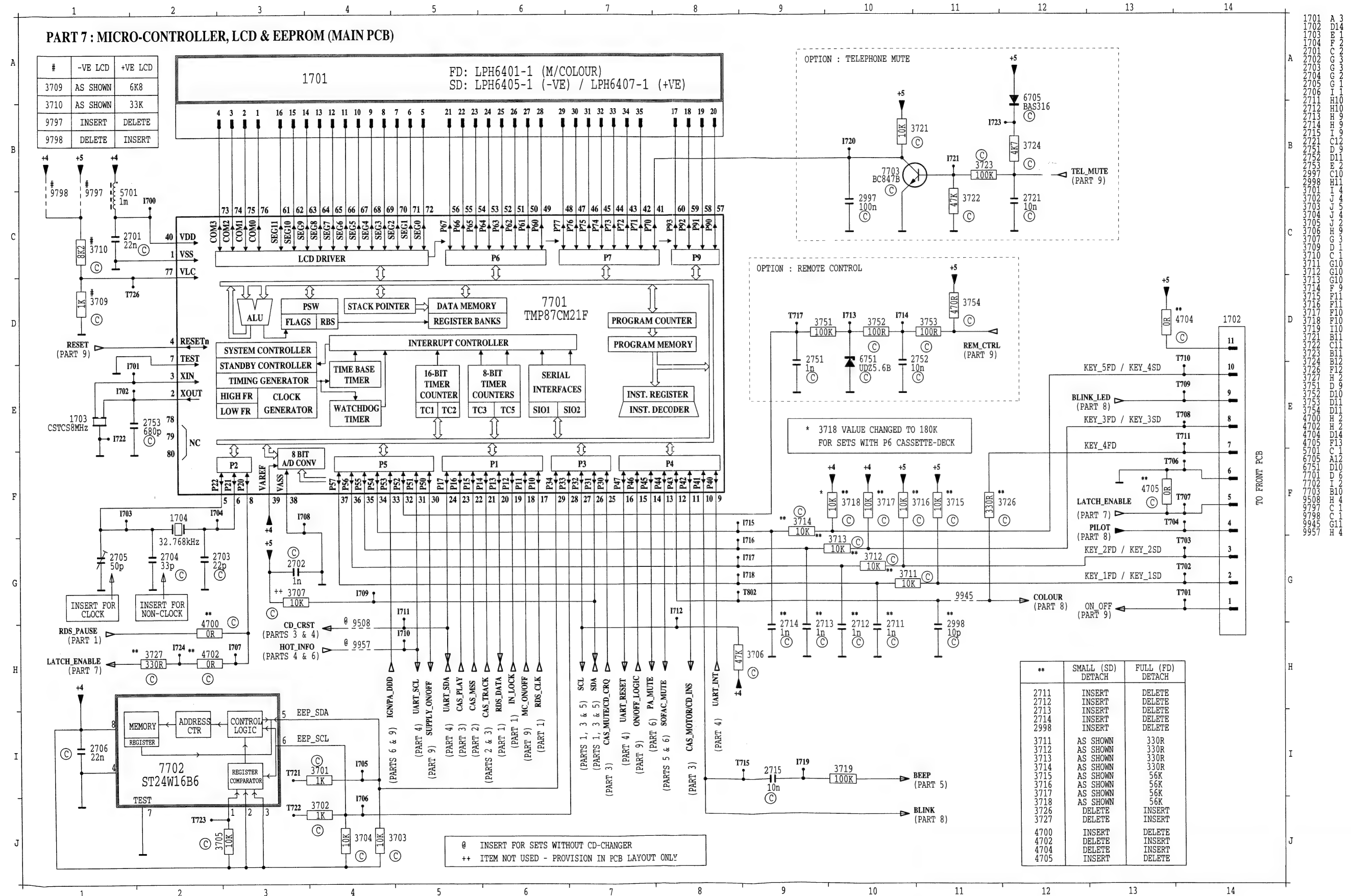
A4 = 14.4V
A7 = 14.4V
unless otherwise stated.

7600 TDA7384A

1	0V
2	0V
3	7.3V
4	5V
5	7.3V
6	14.4V
7	7.3V
8	0V
9	7.3V
10	7.2V
11	7.1V
12	7.1V
13	0V
14	7.1V
15	7.1V
16	7.2V
17	7.3V
18	0V
19	7.3V
20	14.4V
21	7.3V
22	5V
23	7.3V
24	0V
25	0V



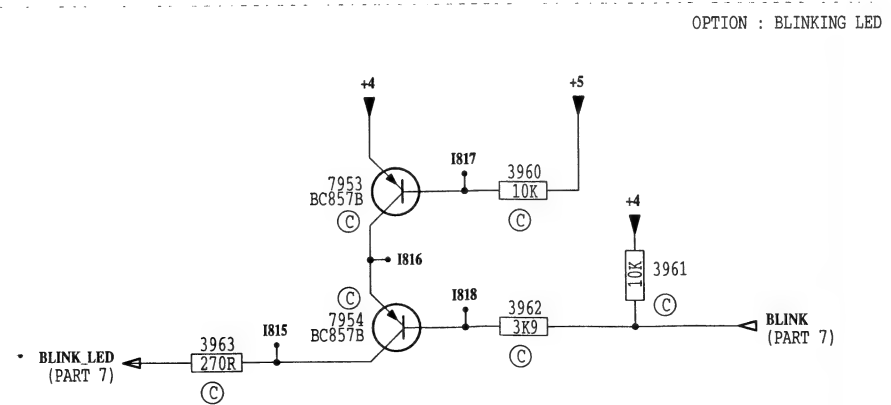
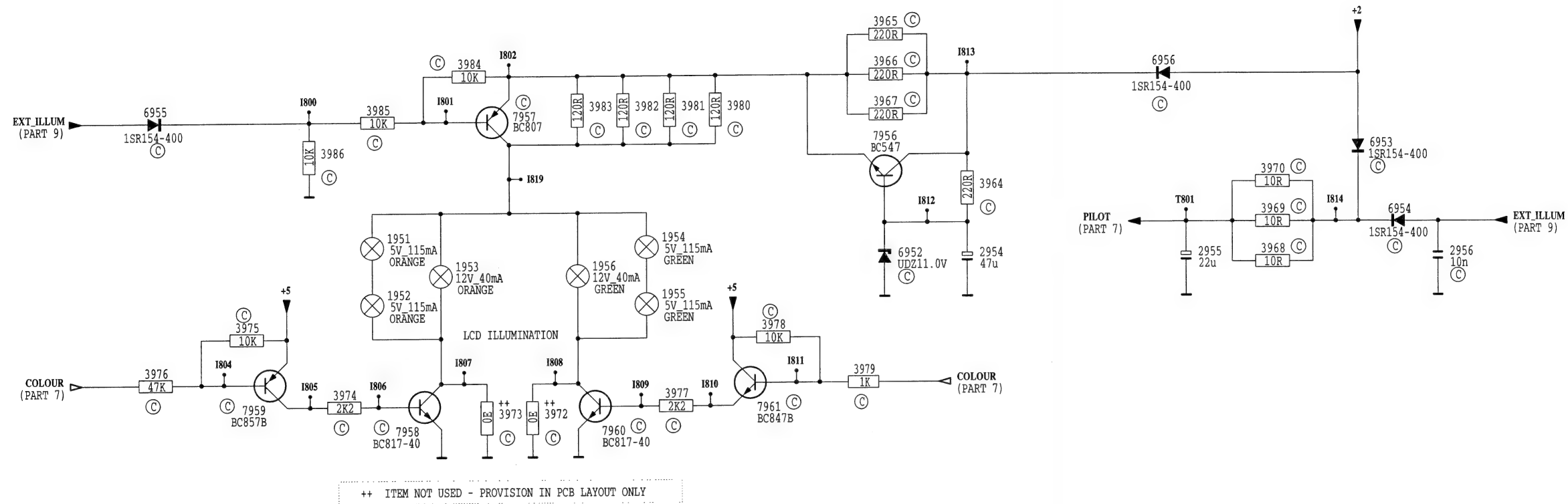
PART 7 : MICRO-CONTROLLER, LCD & EEPROM (MAIN PCB)

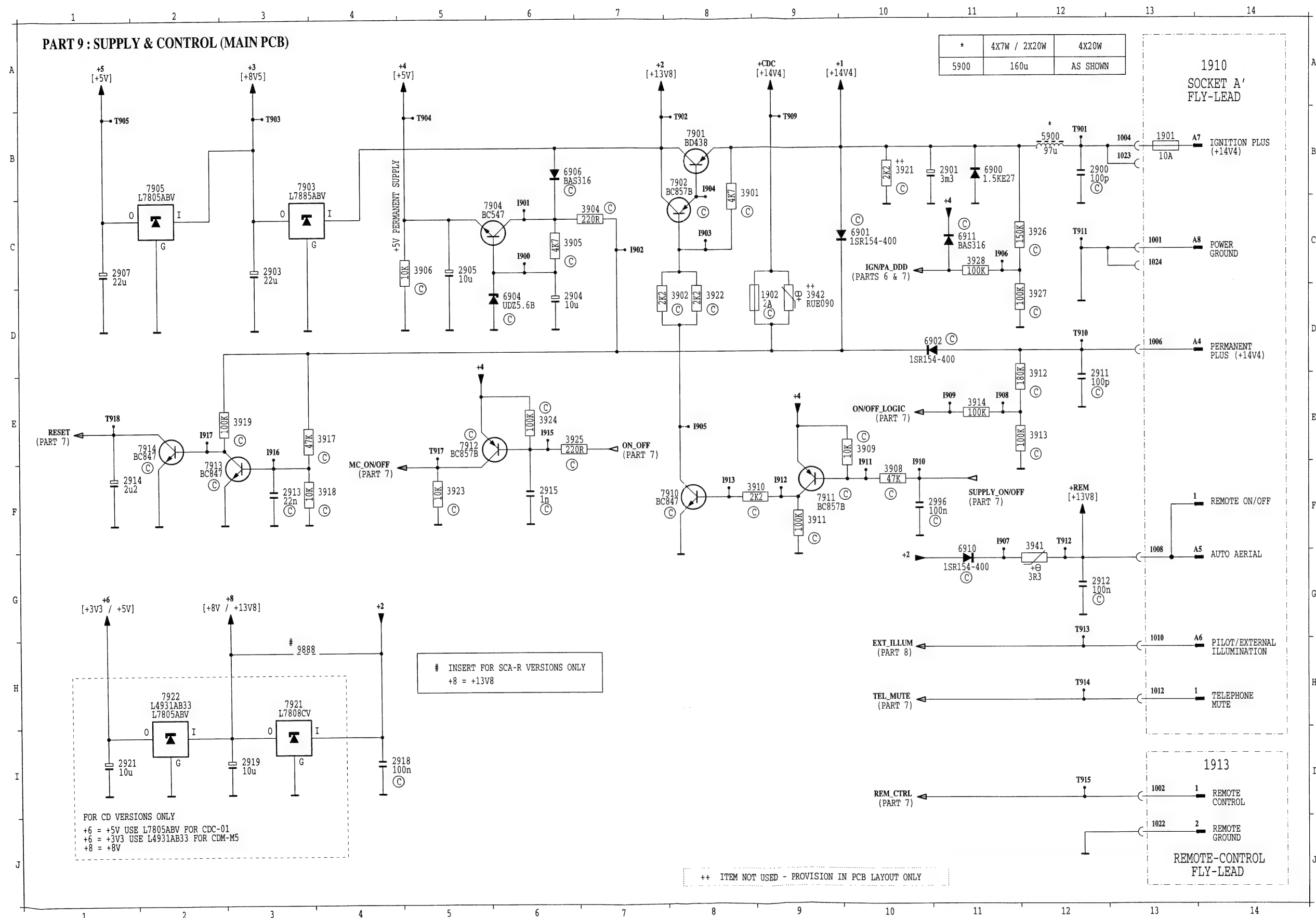


@ INSERT FOR SETS WITHOUT CD-CHANGER
++ ITEM NOT USED - PROVISION IN PCB LAYOUT ONLY

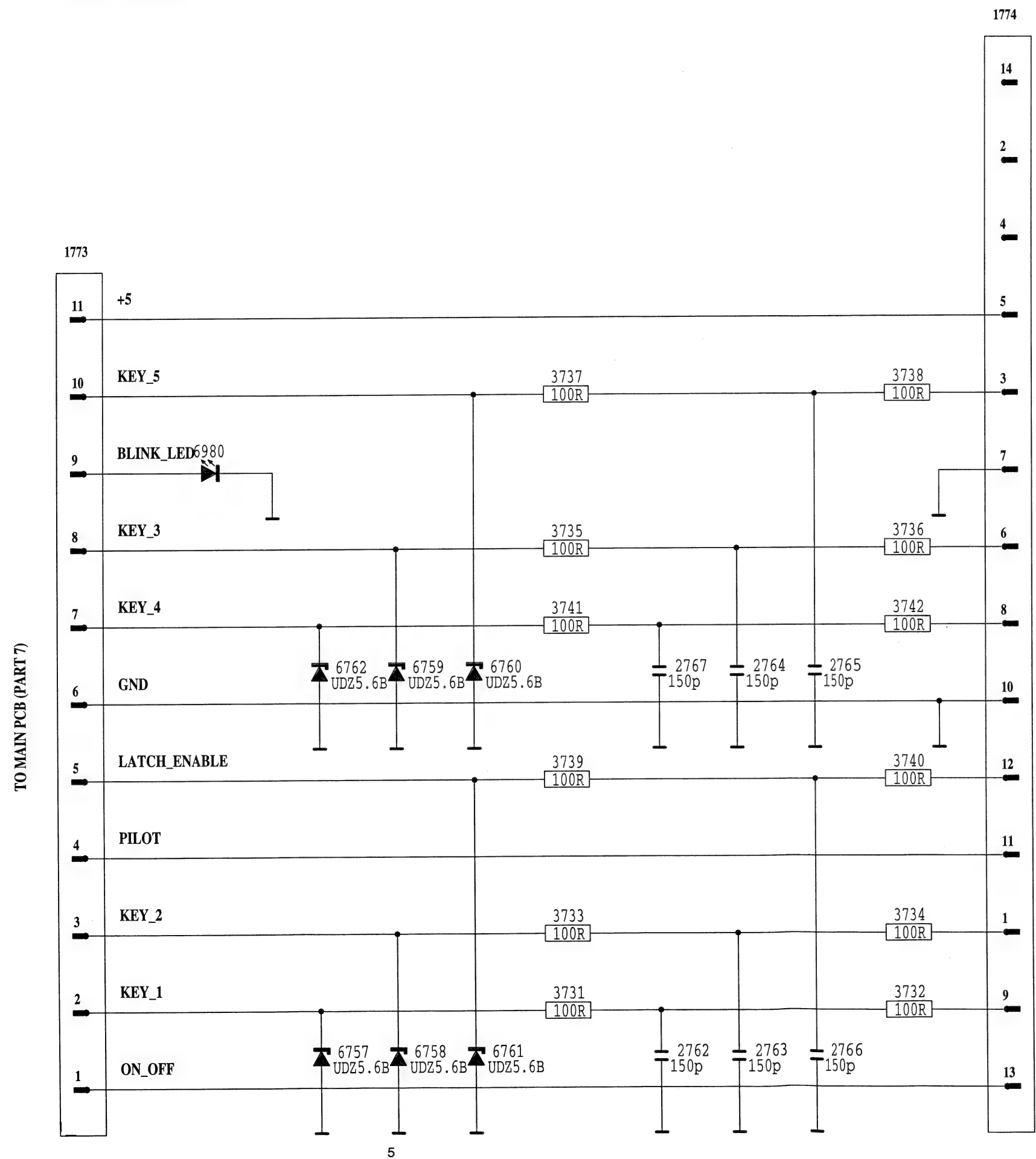
**	SMALL (SD) DETACH	FULL (FD) DETACH
2711	INSERT	DELETE
2712	INSERT	DELETE
2713	INSERT	DELETE
2714	INSERT	DELETE
2998	INSERT	DELETE
3711	AS SHOWN	330R
3712	AS SHOWN	330R
3713	AS SHOWN	330R
3714	AS SHOWN	330R
3715	AS SHOWN	56K
3716	AS SHOWN	56K
3717	AS SHOWN	56K
3718	AS SHOWN	56K
3726	DELETE	INSERT
3727	DELETE	INSERT
4700	INSERT	DELETE
4702	DELETE	INSERT
4704	DELETE	INSERT
4705	INSERT	DELETE

PART 8 : LCD ILLUMINATION & BLINKING LED (MAIN PCB)

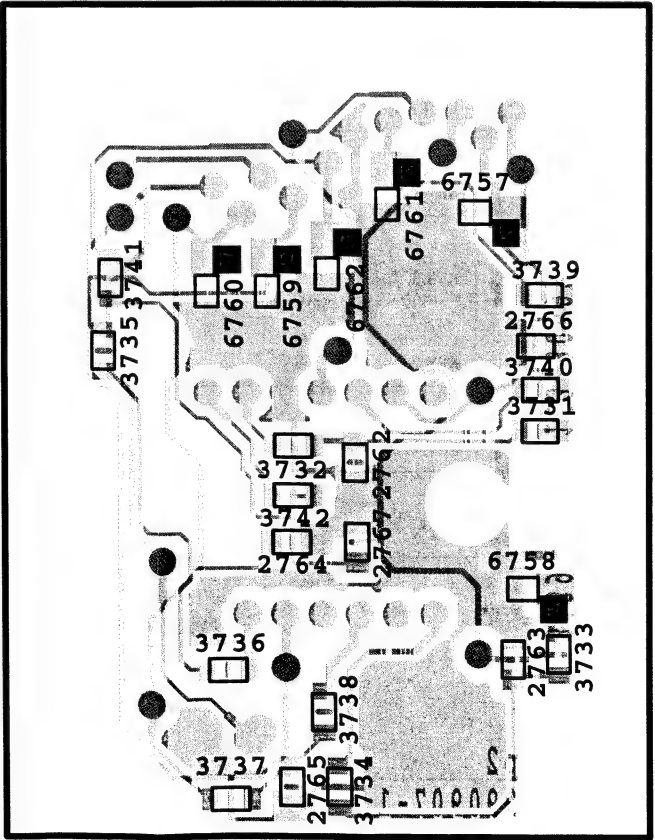
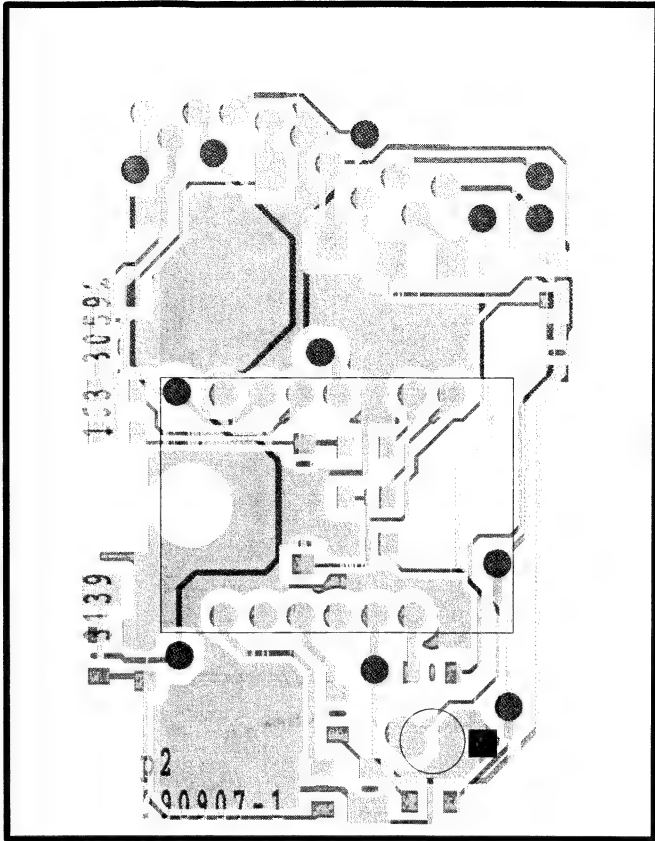




1001 C13
1002 I13
1004 B13
1006 D13
1008 G13
1010 H13
1012 I13
1014 J13
1016 K13
1018 L13
1020 M13
1022 N13
1024 O13
1026 P13
1028 Q13
1030 R13
1032 S13
1034 T13
1036 U13
1038 V13
1040 W13
1042 X13
1044 Y13
1046 Z13
1048 AA13
1050 AB13
1052 AC13
1054 AD13
1056 AE13
1058 AF13
1060 AG13
1062 AH13
1064 AI13
1066 AJ13
1068 AK13
1070 AL13
1072 AM13
1074 AN13
1076 AO13
1078 AP13
1080 AQ13
1082 AR13
1084 AS13
1086 AT13
1088 AU13
1090 AV13
1092 AW13
1094 AX13
1096 AY13
1098 AZ13
1100 BA13
1102 BB13
1104 BC13
1106 BD13
1108 BE13
1110 BF13
1112 BG13
1114 BH13
1116 BI13
1118 BJ13
1120 BK13
1122 BL13
1124 BM13
1126 BN13
1128 BO13
1130 BP13
1132 BQ13
1134 BR13
1136 BS13
1138 BT13
1140 BU13
1142 BV13
1144 BW13
1146 BX13
1148 BY13
1150 BZ13
1152 CA13
1154 CB13
1156 CC13
1158 CD13
1160 CE13
1162 CF13
1164 CG13
1166 CH13
1168 CI13
1170 CJ13
1172 CK13
1174 CL13
1176 CM13
1178 CN13
1180 CO13
1182 CP13
1184 CQ13
1186 CR13
1188 CS13
1190 CT13
1192 CU13
1194 CV13
1196 CW13
1198 CX13
1200 CY13
1202 CZ13
1204 DA13
1206 DB13
1208 DC13
1210 DD13
1212 DE13
1214 DF13
1216 DG13
1218 DH13
1220 DI13
1222 DJ13
1224 DK13
1226 DL13
1228 DM13
1230 DN13
1232 DO13
1234 DP13
1236 DQ13
1238 DR13
1240 DS13
1242 DT13
1244 DU13
1246 DV13
1248 DW13
1250 DX13
1252 DY13
1254 DZ13
1256 EA13
1258 EB13
1260 EC13
1262 ED13
1264 EE13
1266 EF13
1268 EG13
1270 EH13
1272 EI13
1274 EJ13
1276 EK13
1278 EL13
1280 EM13
1282 EN13
1284 EO13
1286 EP13
1288 EQ13
1290 ER13
1292 ES13
1294 ET13
1296 EU13
1298 EV13
1300 EW13
1302 EX13
1304 EY13
1306 EZ13
1308 FA13
1310 FB13
1312 FC13
1314 FD13
1316 FE13
1318 FF13
1320 FG13
1322 FH13
1324 FI13
1326 FJ13
1328 FK13
1330 FL13
1332 FO13
1334 FP13
1336 FQ13
1338 FR13
1340 FS13
1342 FT13
1344 FU13
1346 FV13
1348 FW13
1350 FX13
1352 FY13
1354 FZ13
1356 GA13
1358 GB13
1360 GC13
1362 GD13
1364 GE13
1366 GF13
1368 GG13
1370 GH13
1372 GI13
1374 GJ13
1376 GK13
1378 GL13
1380 GM13
1382 GN13
1384 GO13
1386 GP13
1388 GQ13
1390 GR13
1392 GS13
1394 GT13
1396 GU13
1398 GV13
1400 GW13
1402 GX13
1404 GY13
1406 GZ13
1408 HA13
1410 HB13
1412 HC13
1414 HD13
1416 HE13
1418 HF13
1420 HG13
1422 HH13
1424 HI13
1426 HJ13
1428 HK13
1430 HL13
1432 HO13
1434 HP13
1436 HQ13
1438 HR13
1440 HS13
1442 HT13
1444 HU13
1446 HV13
1448 HW13
1450 HX13
1452 HY13
1454 HZ13
1456 IA13
1458 IB13
1460 IC13
1462 ID13
1464 IE13
1466 IF13
1468 IG13
1470 IH13
1472 II13
1474 IJ13
1476 IK13
1478 IL13
1480 IM13
1482 IN13
1484 IO13
1486 IP13
1488 IQ13
1490 IR13
1492 IS13
1494 IT13
1496 IU13
1498 IV13
1500 IW13
1502 IX13
1504 IY13
1506 IZ13
1508 JA13
1510 JB13
1512 JC13
1514 JD13
1516 JE13
1518 JF13
1520 JG13
1522 JH13
1524 JI13
1526 JJ13
1528 JK13
1530 JL13
1532 JO13
1534 JP13
1536 JQ13
1538 JR13
1540 JS13
1542 JT13
1544 JU13
1546 JV13
1548 JW13
1550 JX13
1552 JY13
1554 JZ13
1556 KA13
1558 KB13
1560 KC13
1562 KD13
1564 KE13
1566 KF13
1568 KG13
1570 KH13
1572 KI13
1574 KJ13
1576 KK13
1578 KL13
1580 KM13
1582 KN13
1584 KO13
1586 KP13
1588 KQ13
1590 KR13
1592 KS13
1594 KT13
1596 KU13
1598 KV13
1600 KW13
1602 KX13
1604 KY13
1606 KZ13
1608 LA13
1610 LB13
1612 LC13
1614 LD13
1616 LE13
1618 LF13
1620 LG13
1622 LH13
1624 LI13
1626 LJ13
1628 LK13
1630 LL13
1632 LO13
1634 LP13
1636 LQ13
1638 LR13
1640 LS13
1642 LT13
1644 LU13
1646 LV13
1648 LW13
1650 LX13
1652 LY13
1654 LZ13
1656 MA13
1658 MB13
1660 MC13
1662 MD13
1664 ME13
1666 MF13
1668 MG13
1670 MH13
1672 MI13
1674 MJ13
1676 MK13
1678 ML13
1680 MN13
1682 MO13
1684 MP13
1686 MQ13
1688 MR13
1690 MS13
1692 MT13
1694 MU13
1696 MV13
1698 MW13
1700 MX13
1702 MY13
1704 MZ13
1706 NA13
1708 NB13
1710 NC13
1712 ND13
1714 NE13
1716 NF13
1718 NG13
1720 NH13
1722 NI13
1724 NJ13
1726 NK13
1728 NL13
1730 NO13
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1734 NQ13
1736 NR13
1738 NS13
1740 NT13
1742 NU13
1744 NV13
1746 NW13
1748 NX13
1750 NY13
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1756 OB13
1758 OC13
1760 OD13
1762 OE13
1764 OF13
1766 OG13
1768 OH13
1770 OI13
1772 OJ13
1774 OK13
1776 OL13
1778 OM13
1780 ON13
1782 OO13
1784 OP13
1786 OQ13
1788 OR13
1790 OS13
1792 OT13
1794 OU13
1796 OV13
1798 OW13
1800 OX13
1802 OY13
1804 OZ13
1806 PA13
1808 PB13
1810 PC13
1812 PD13
1814 PE13
1816 PF13
1818 PG13
1820 PH13
1822 PI13
1824 PJ13
1826 PK13
1828 PL13
1830 PO13
1832 PP13
1834 PQ13
1836 PR13
1838 PS13
1840 PT13
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1846 PW13
1848 PX13
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1852 PZ13
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1908 RB13
1910 RC13
1912 RD13
1914 RE13
1916 RF13
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1920 RH13
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1924 RJ13
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1928 RL13
1930 RO13
1932 RP13
1934 RQ13
1936 RR13
1938 RS13
1940 RT13
1942 RU13
1944 RV13
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2058 UC13
2060 UD13
2062 UE13
2064 UF13
2066 UG13
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2070 UI13
2072 UJ13
2074 UK13
2076 UL13
2078 UM13
2080 UN13
2082 UO13
2084 UP13
2086 UQ13
2088 UR13
2090 US13
2092 UT13
2094 UY13
2096 UV13
2098 UW13
2100 UX13
2102 UY13
2104 UZ13
2106 VA13
2108 VB13
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2112 VD13
2114 VE13
2116 VF13
2118 VG13
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2124 VJ13
2126 VK13
2128 VL13
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2132 VP13
2134 VQ13
2136 VR13
2138 VS13
2140 VT13
2142 VU13
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2146 VW13
2148 VX13
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2160 WD13
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2170 WI13
2172 WJ13
2174 WK13
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2178 WM13
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2190 WS13
2192 WT13
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2196 WV13
2198 WW13
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2214 XE13
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2224 XJ13
2226 XK13
2228 XL13
2230 XO13
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2236 XR13
2238 XS13
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TO FRONT PCB (PART 11)

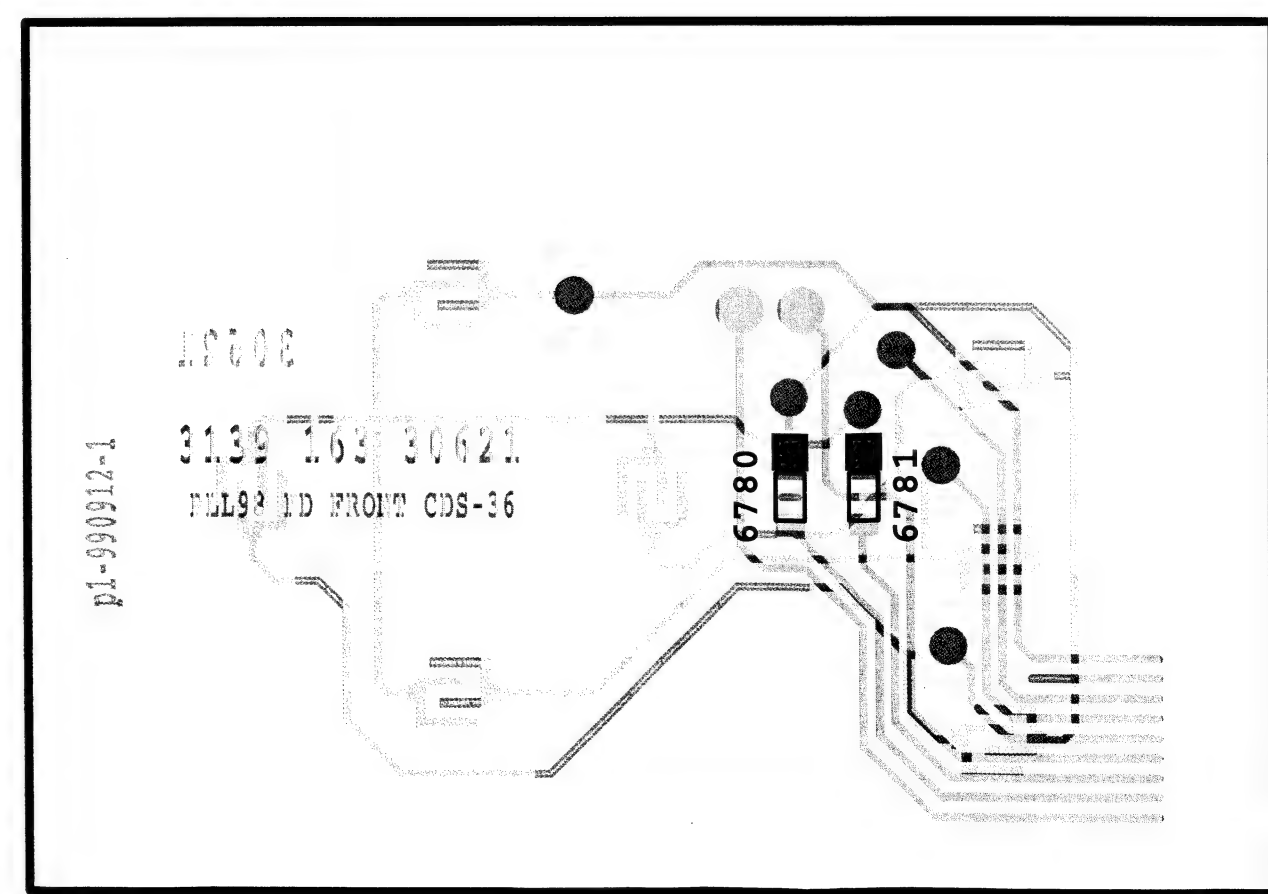
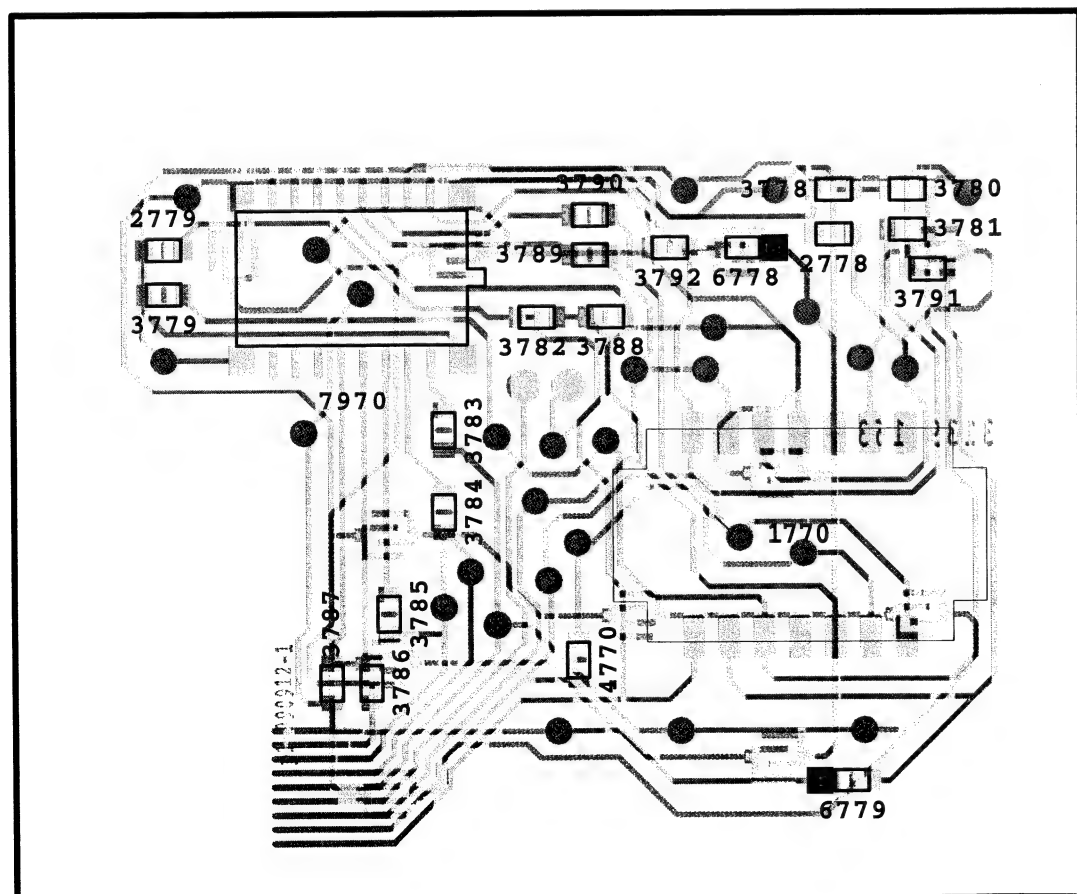
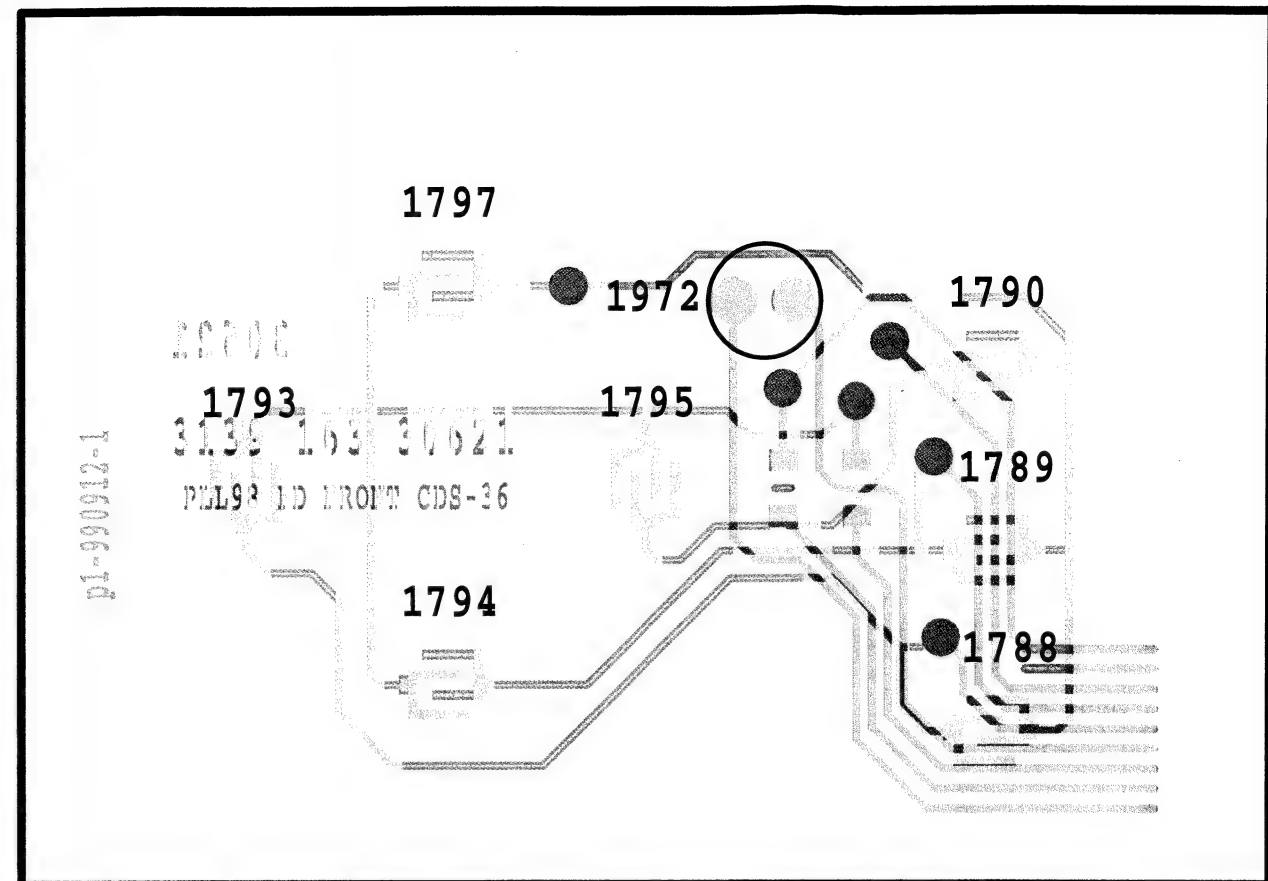
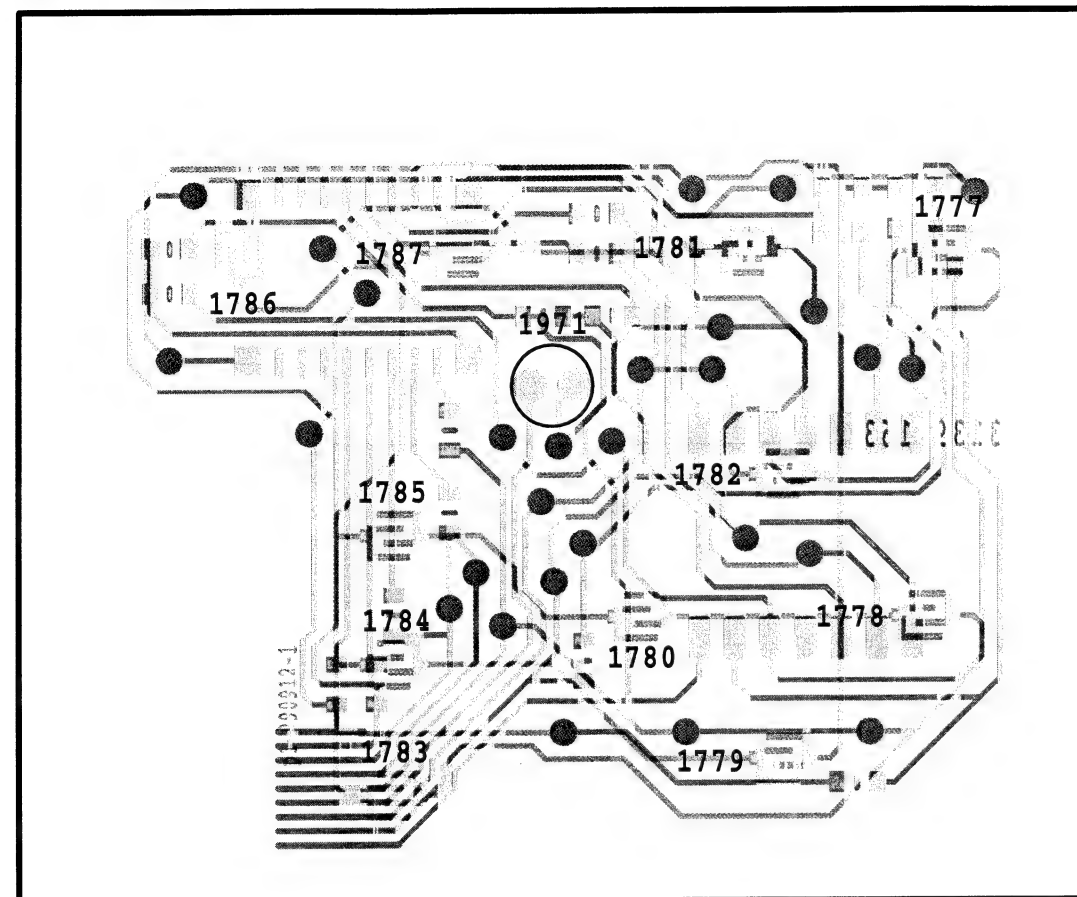


A
B
C
D
E
F
G
H
I
J

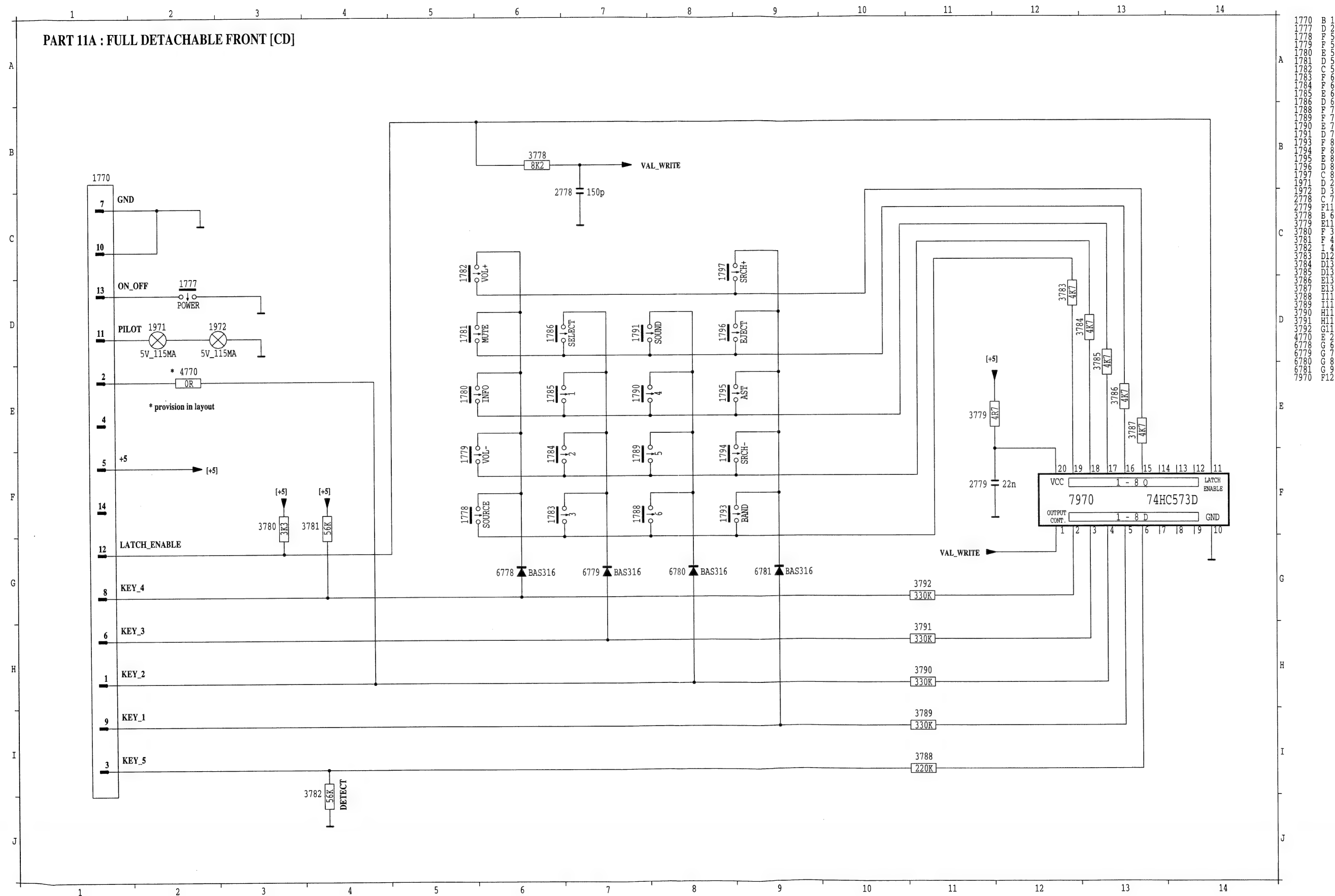


A
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B
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C
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D
—
E
—
F

FRONT PCB (CDS-36)

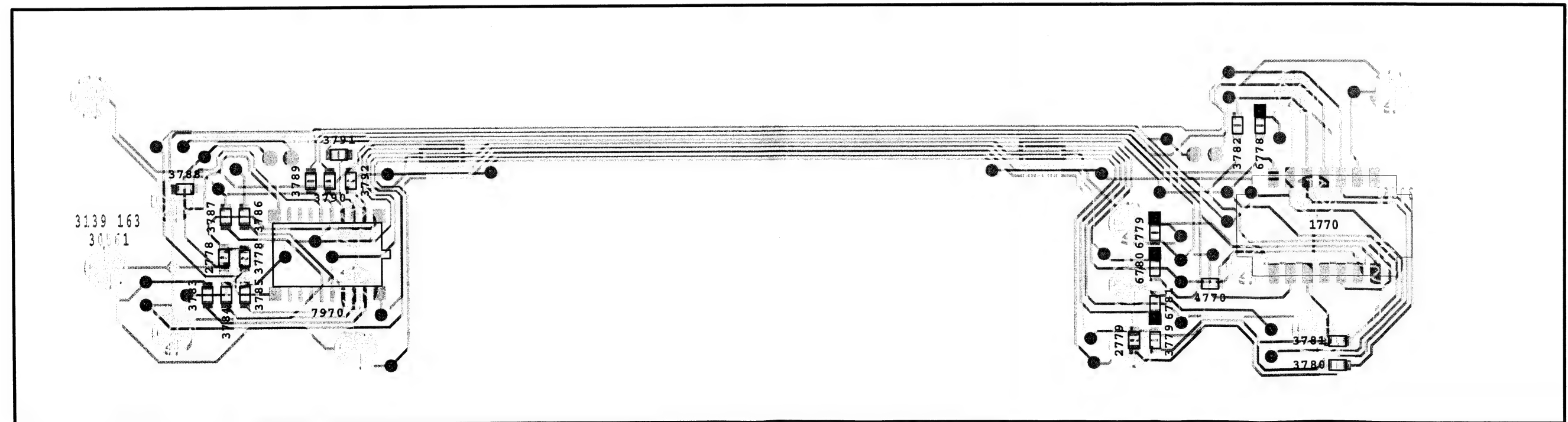
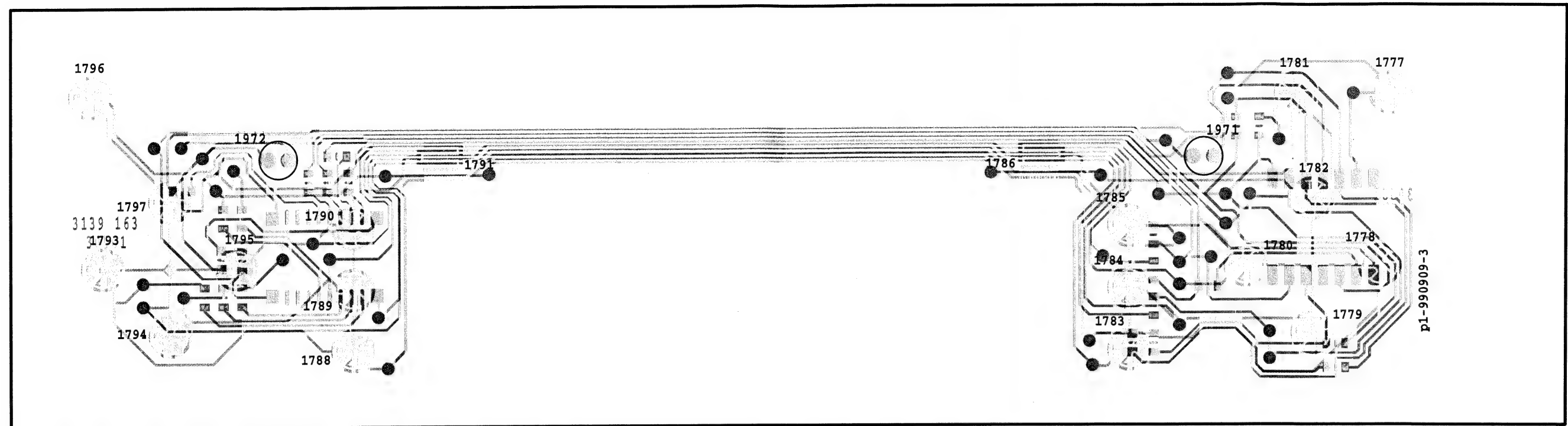


PART 11A : FULL DETACHABLE FRONT [CD]

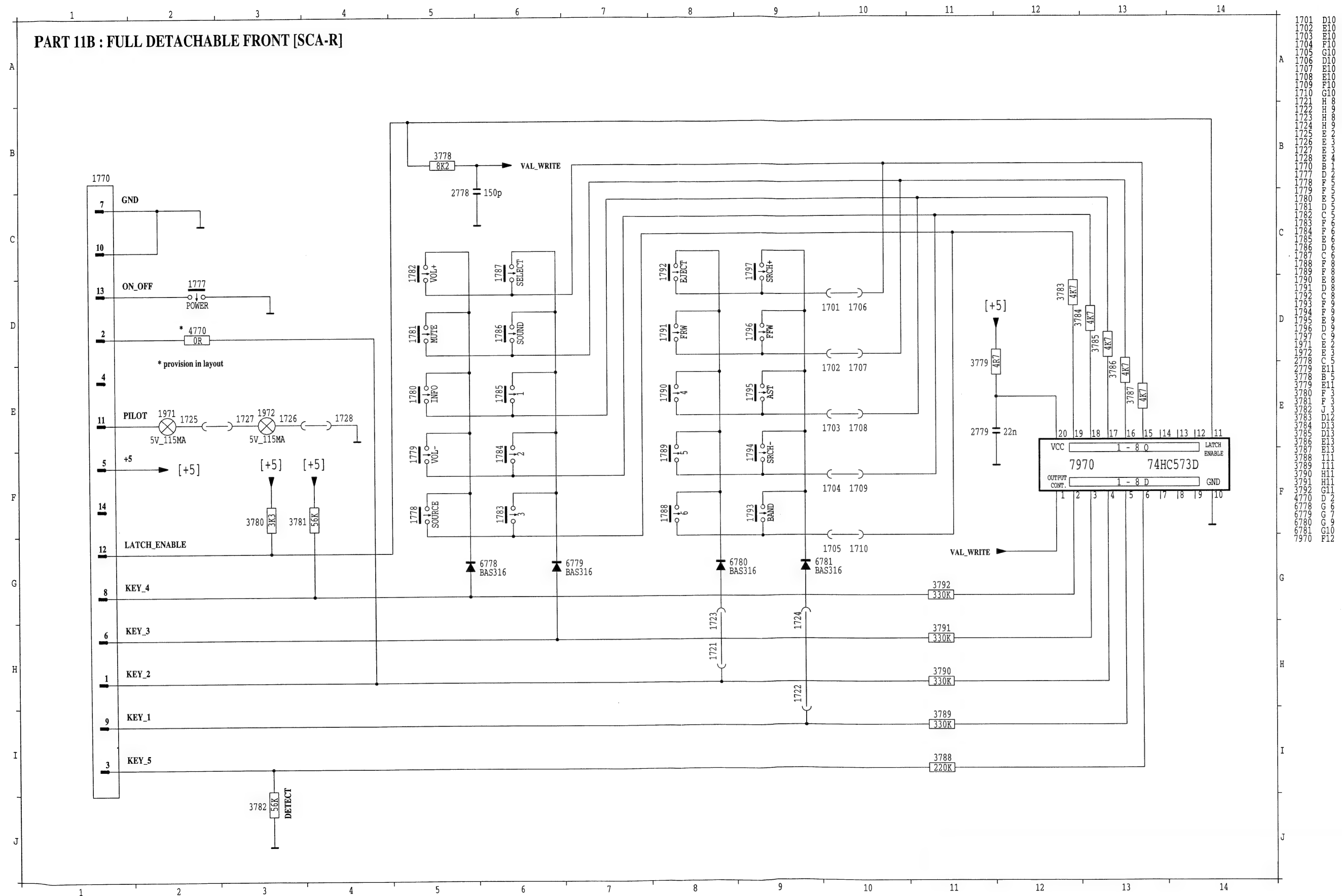


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1778 B 3
1779 B 4
1780 B 5
1781 B 6
1782 B 7
1783 B 8
1784 B 9
1785 B 10
1786 B 11
1787 B 12
1788 B 13
1789 B 14
1790 B 15
1791 B 16
1792 B 17
1793 B 18
1794 B 19
1795 B 20
1796 B 21
1797 B 22
1798 B 23
1799 B 24
1970 B 25
1971 B 26
1972 B 27
1973 B 28
1974 B 29
1975 B 30
1976 B 31
1977 B 32
1978 B 33
1979 B 34
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2032 B 87
2033 B 88
2034 B 89
2035 B 90
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2041 B 96
2042 B 97
2043 B 98
2044 B 99
2045 B 100

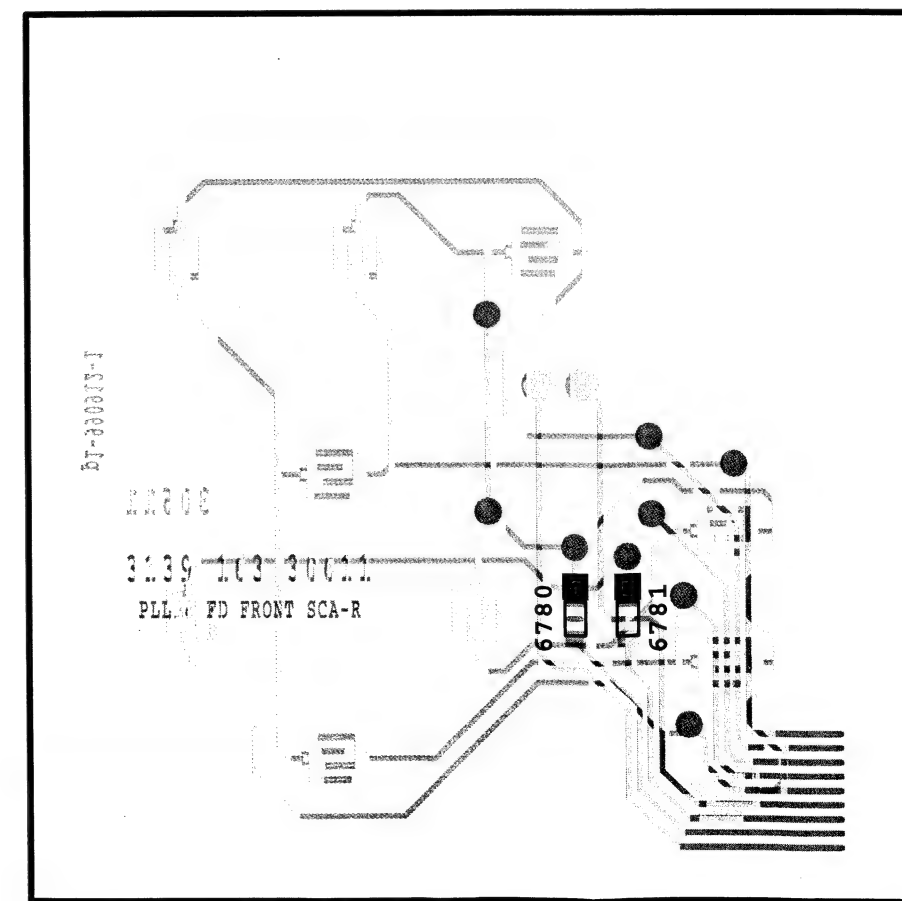
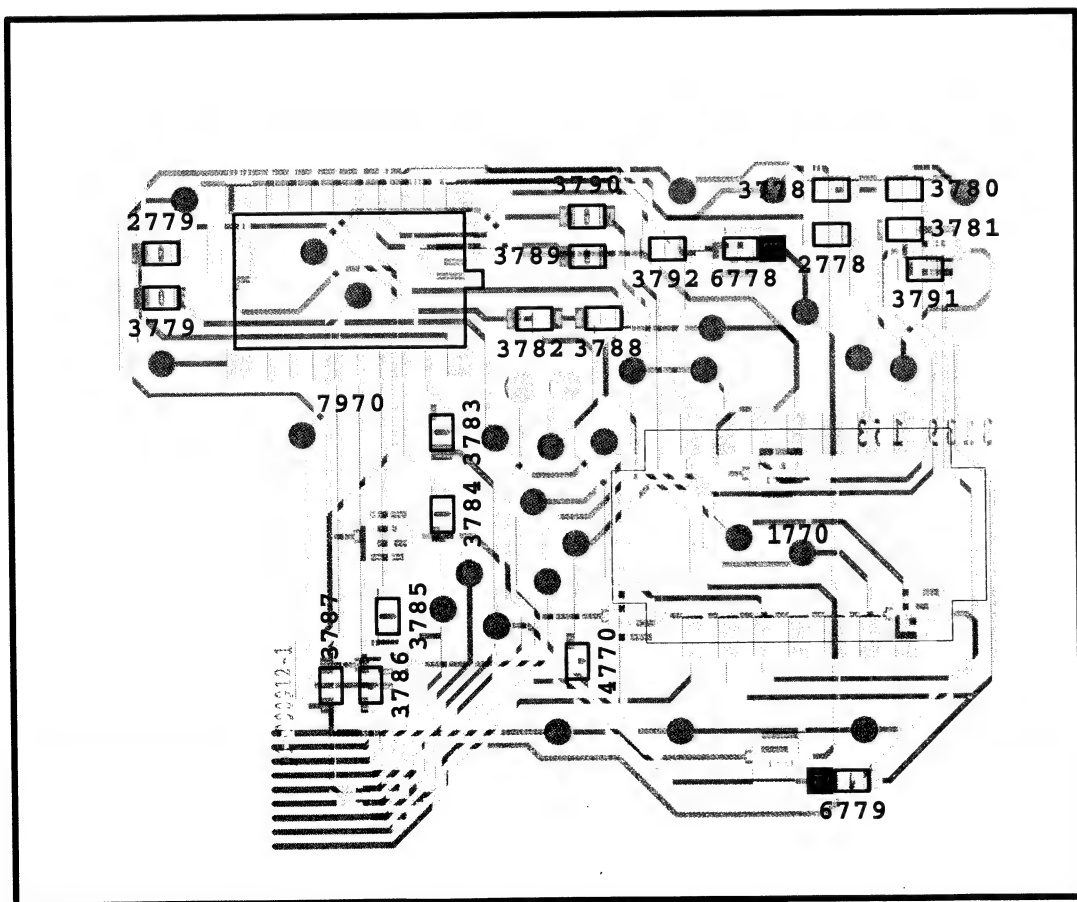
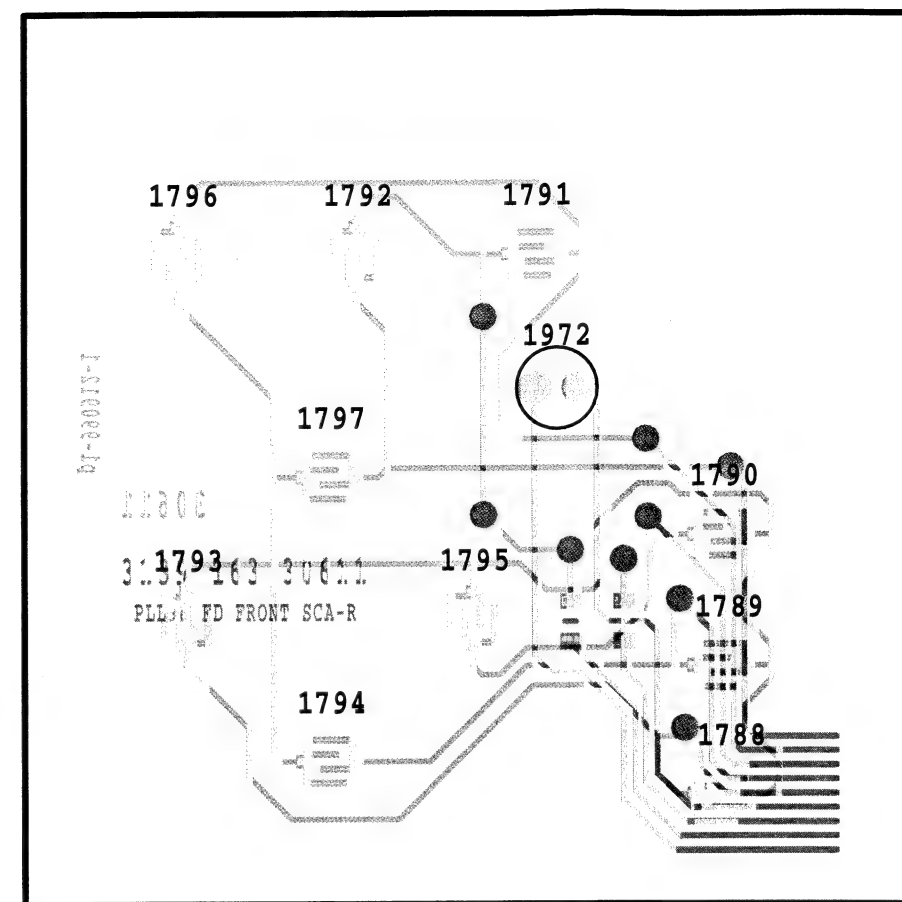
FRONT PCB (CD)



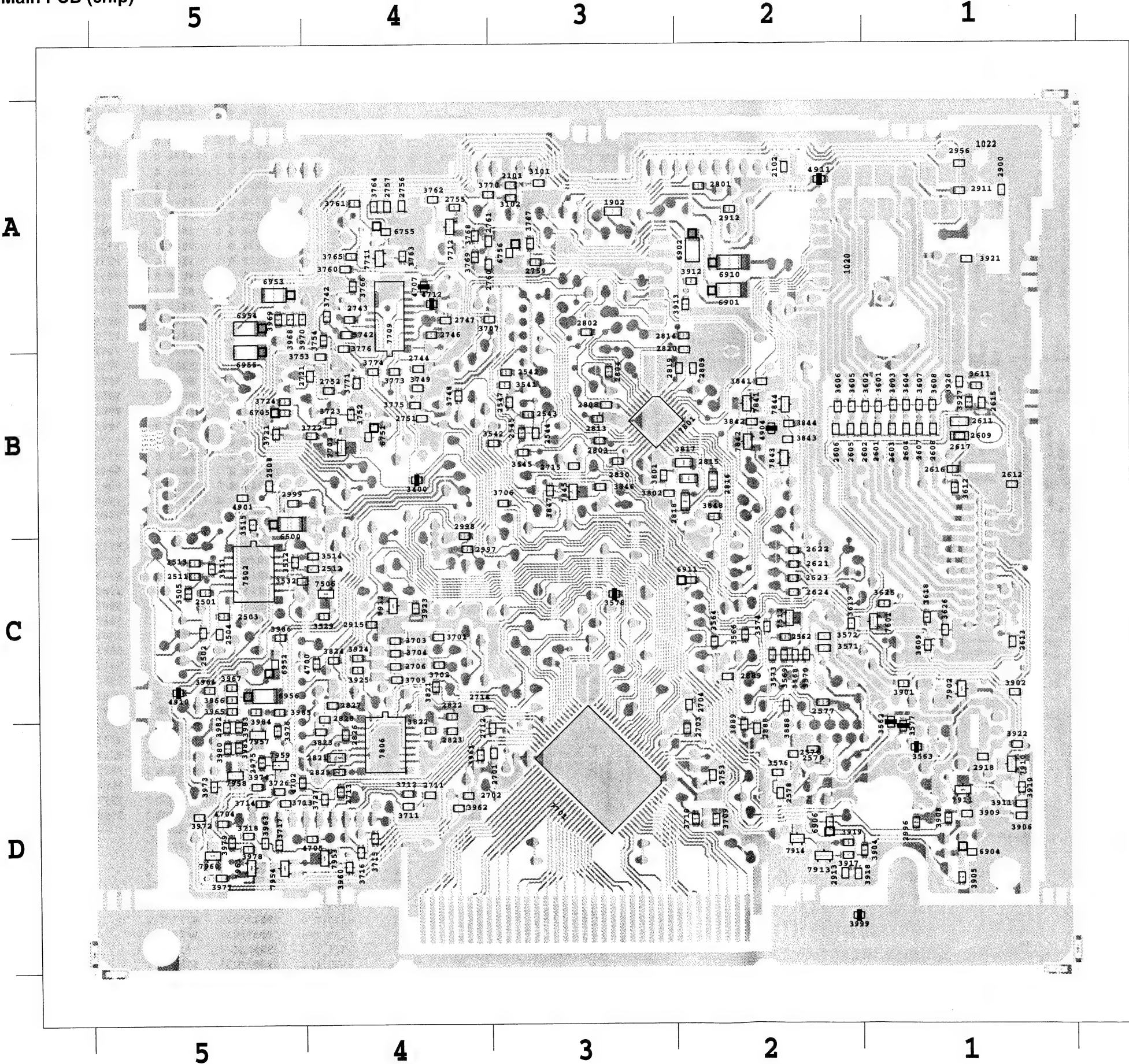
PART 11B : FULL DETACHABLE FRONT [SCA-R]



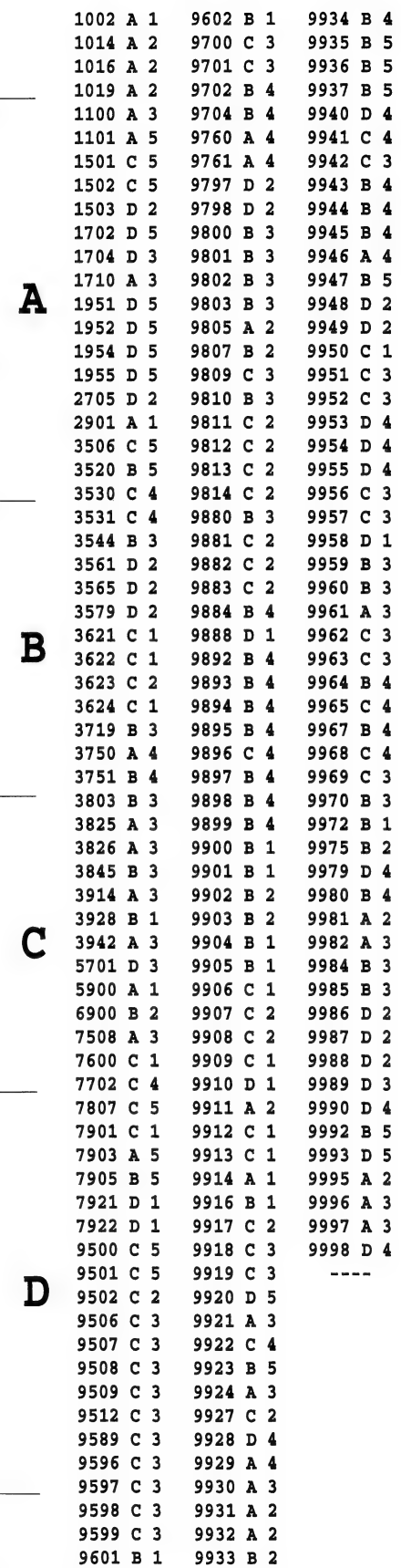
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1703 F10
1704 F10
1705 G10
1706 D10
1707 F10
1708 F10
1709 F10
1710 G10
1721 H 8
1722 H 9
1723 H 8
1724 H 9
1725 H 8
1726 H 9
1727 H 8
1728 H 9
1770 F10
1777 F10
1778 F10
1779 F10
1780 F10
1781 C D
1782 C D
1783 C D
1784 C D
1785 C D
1786 C D
1787 C D
1788 C D
1789 C D
1790 C D
1791 C D
1792 C D
1793 C D
1794 C D
1795 C D
1796 C D
1797 C D
1798 C D
1799 C D
2778 C D
2779 C D
3778 C D
3779 C D
3780 C D
3781 C D
3782 C D
3783 D1
3784 D1
3785 D1
3786 E1
3787 E1
3788 I1
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6778 G 6
6779 G 7
6780 G 9
6781 G10
7970 F12



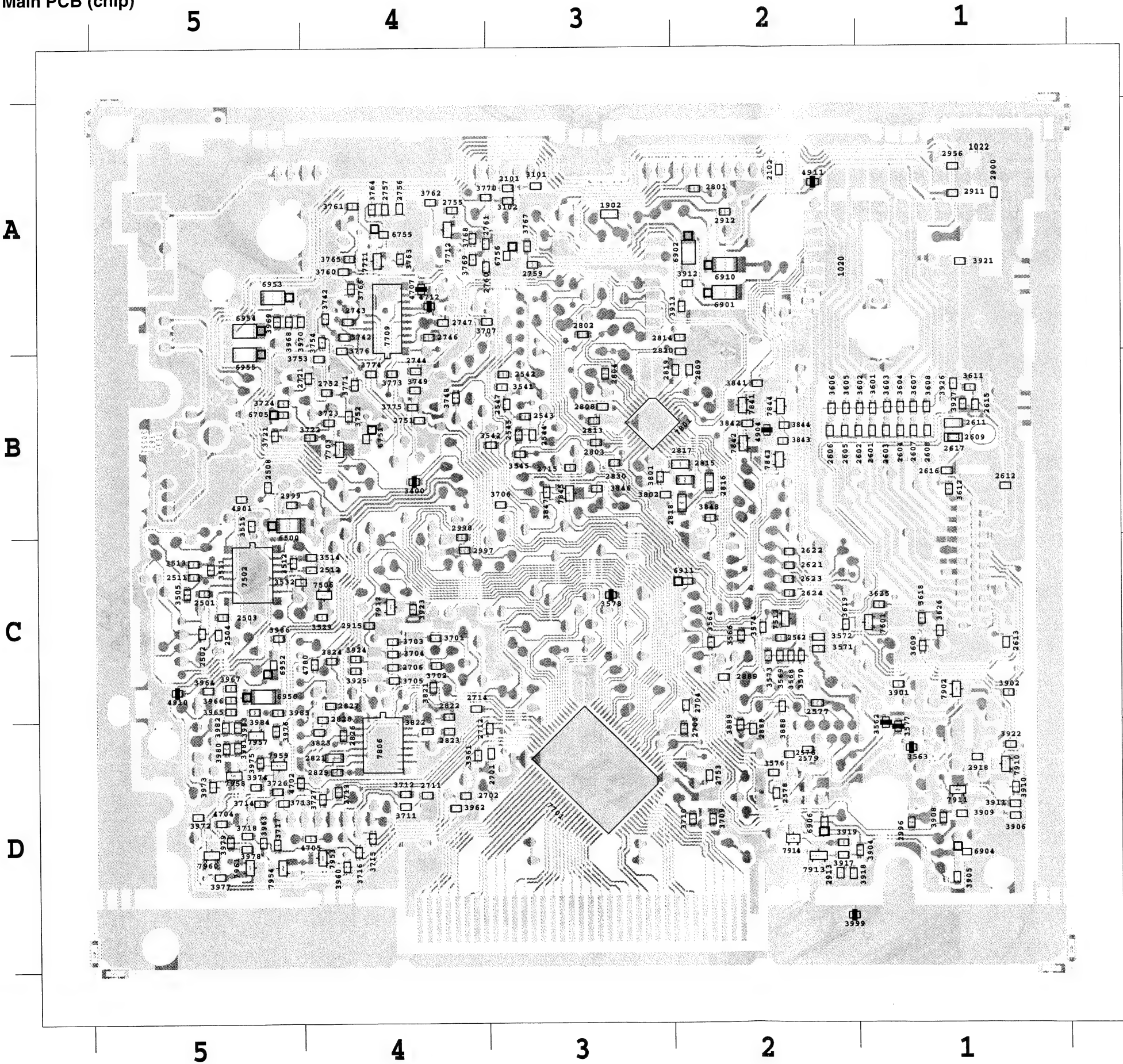
Main PCB (chip)



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1020 A 2	2802 A 3	3605 B 2	3846 B 3	6755 A 4
1022 A 1	2803 B 3	3606 B 2	3847 B 3	6756 A 3
1902 A 3	2804 B 3	3607 B 1	3848 B 2	6901 A 2
2101 A 3	2808 B 3	3608 B 1	3888 C 2	6902 A 2
2102 A 2	2809 B 2	3609 C 1	3889 D 2	6904 D 1
2501 C 5	2813 B 3	3611 B 1	3901 C 1	6906 D 2
2502 C 5	2814 A 2	3612 B 1	3902 C 1	6910 A 2
2503 C 5	2815 B 2	3618 C 1	3904 D 1	6911 C 2
2504 C 5	2816 B 2	3619 C 2	3905 D 1	6952 C 5
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2511 C 5	2818 B 2	3626 C 1	3908 D 1	6954 A 5
2512 C 4	2819 B 2	3701 C 4	3909 D 1	6955 B 5
2542 B 3	2820 B 2	3702 C 4	3910 D 1	6956 C 5
2543 B 3	2821 D 4	3703 C 4	3911 D 1	7502 C 5
2544 B 3	2822 C 4	3704 C 4	3912 A 2	7506 C 4
2545 B 3	2823 D 4	3705 C 4	3913 A 2	7512 C 2
2547 B 3	2825 D 4	3706 B 3	3917 D 2	7601 C 1
2562 C 2	2826 D 4	3707 A 3	3918 D 2	7701 D 3
2576 D 2	2827 C 4	3709 D 2	3919 D 2	7703 B 4
2577 C 2	2828 C 4	3710 D 2	3921 A 1	7709 A 4
2578 D 2	2830 B 3	3711 D 4	3922 D 1	7711 A 4
2579 D 2	2888 D 2	3712 D 4	3923 C 4	7712 A 4
2601 B 1	2889 C 2	3713 D 5	3924 C 4	7801 B 3
2602 B 1	2900 A 1	3714 D 5	3925 C 4	7806 D 4
2603 B 1	2911 A 1	3715 D 4	3926 B 1	7841 B 2
2604 B 1	2912 A 2	3716 D 4	3927 B 1	7842 B 2
2605 B 2	2913 D 2	3717 D 5	3960 D 4	7843 B 2
2606 B 2	2915 C 4	3718 D 5	3961 D 4	7844 B 2
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2616 B 1	3102 A 3	3748 B 4	3969 A 5	7953 D 4
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2701 D 3	3514 C 4	3761 A 4	3976 D 5	7961 D 5
2702 D 4	3515 B 5	3762 A 4	3977 D 5	
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2704 C 2	3532 C 5	3764 A 4	3979 D 5	
2706 C 4	3541 B 3	3765 A 4	3980 D 5	
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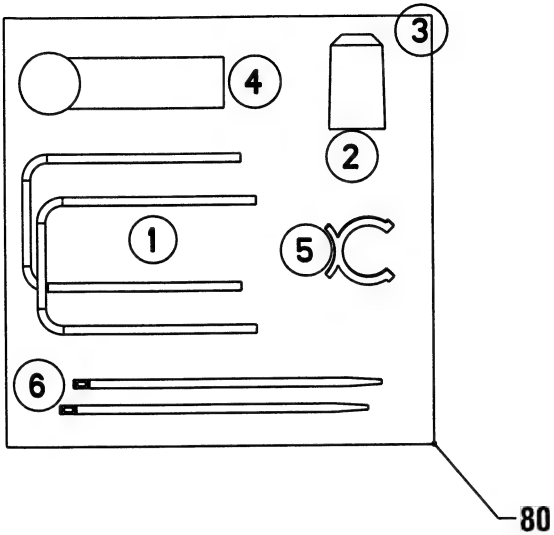


Main PCB (chip)

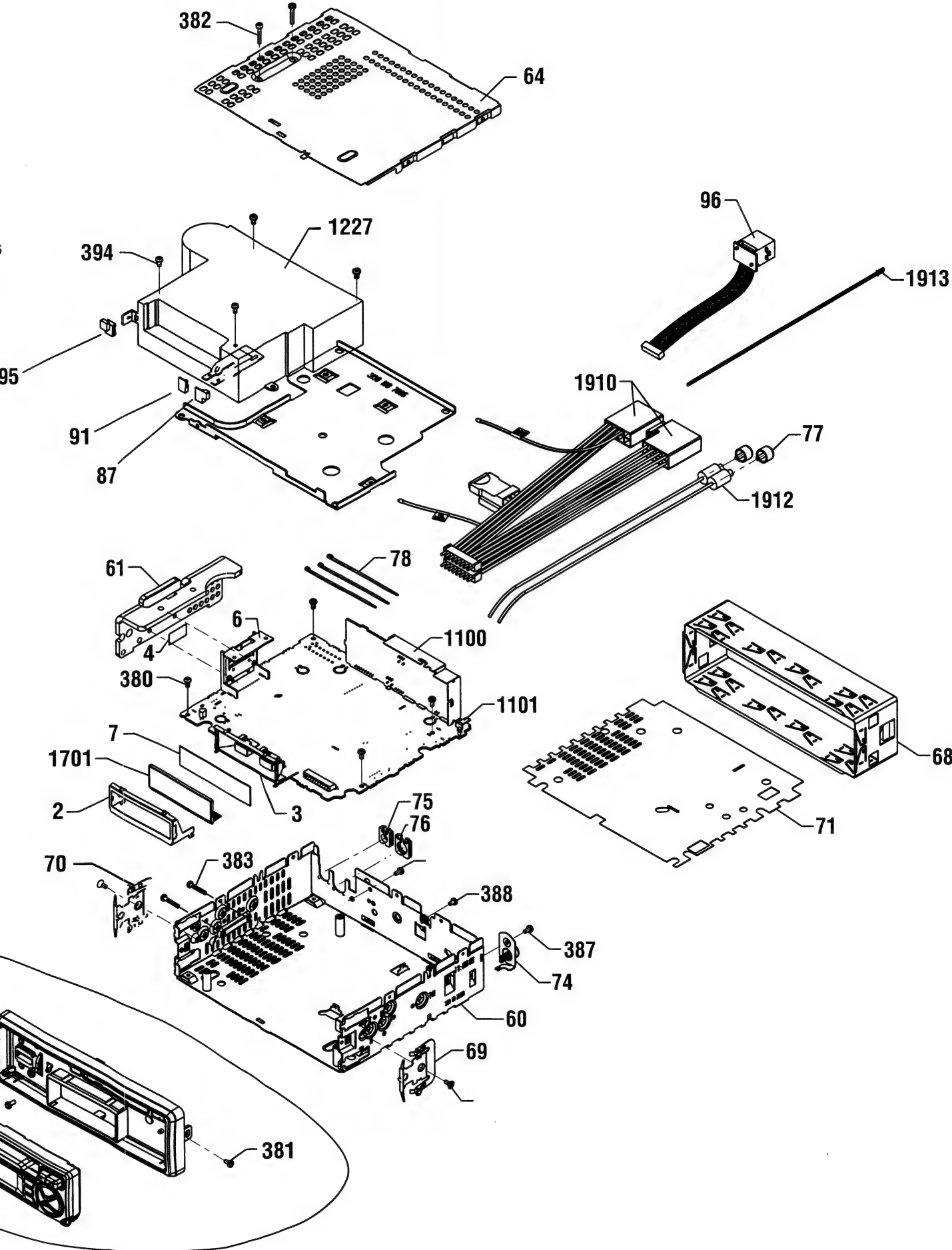


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----	2801 A 2	3604 B 1	3844 B 2	6751 B 4
1020 A 2	2802 A 3	3605 B 2	3846 B 3	6755 A 4
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2101 A 3	2808 B 3	3608 B 1	3888 C 2	6902 A 2
2102 A 2	2809 B 2	3609 C 1	3889 D 2	6904 D 1
2501 C 5	2813 B 3	3611 B 1	3901 C 1	6906 D 2
2502 C 5	2814 A 2	3612 B 1	3902 C 1	6910 A 2
2503 C 5	2815 B 2	3618 C 1	3904 D 1	6911 C 2
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2576 D 2	2827 C 4	3709 D 2	3919 D 2	7703 B 4
2577 C 2	2828 C 4	3710 D 2	3921 A 1	7709 A 4
2578 D 2	2830 B 3	3711 D 4	3922 D 1	7711 A 4
2579 D 2	2888 D 2	3712 D 4	3923 C 4	7712 A 4
2601 B 1	2889 C 2	3713 D 5	3924 C 4	7801 B 3
2602 B 1	2900 A 1	3714 D 5	3925 C 4	7806 D 4
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ARC430 / ARC420 EXPLODED VIEW



- 380 SCR PAN TAP ST ZN YE M2.5X5
- 381 SCR PAN TAP ST ZN YE M2.5X5
- 382 SCR PAN TAP ST ZN YE M2.5X16
- 383 SCR PAN TAP ST ZN YE M2.5X12
- 384 SCR CSK TORX TAP ST ZN M3X6
- 387 SCR PAN TAP ST ZN YE M2.5X5
- 388 SCR PAN TAP ST ZN YE M2.5X4
- 394 SCR PAN TAP ST ZN YE M2.5X5



Only those parts of which the item number stated here are considered service parts.

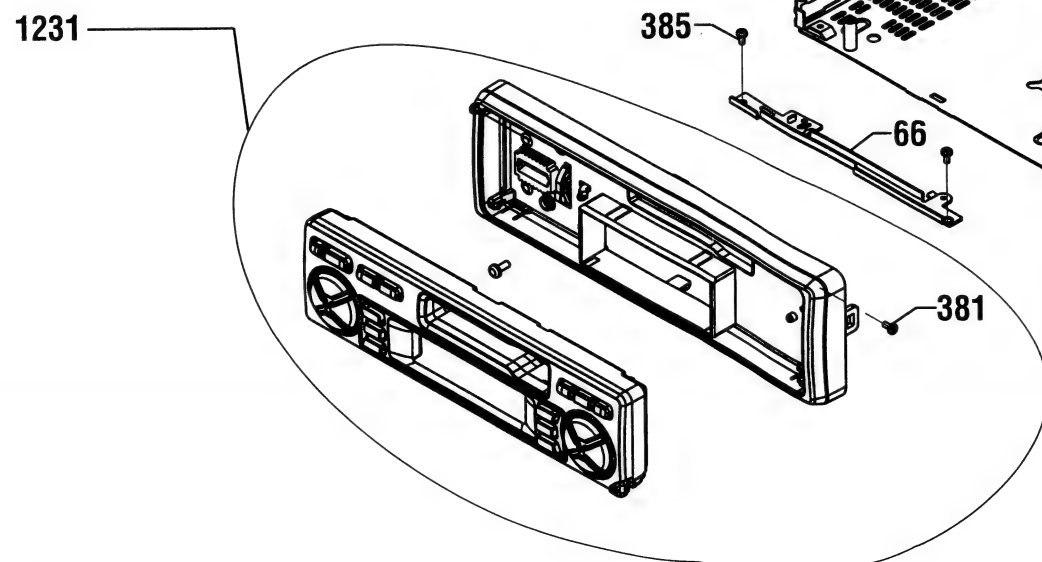
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- 69 3111 111 06370 SPRING MOUTING
- 74 3112 358 24600 PUSH AERIAL ASSY
- 80-1 3122 111 35250 BRACKET MOUNTING
- 80-2 3112 374 10910 BUFFER MOUNTING
- 80-4 3111 117 52170 ADAPTOR AERIAL
- 80-5 3111 114 65160 HOLDER AERIAL ADAPTOR
- 87 3139 164 03090 INSERT FFW CDS
- 91 3139 164 03110 INSERT FRW CDS
- 95 3139 164 03070 INSERT EJECT CDS
- 96 3139 168 70600 CONNECTOR ASSYT CDCC
- 1231 3139 167 56950 FRONT PACKED ASSY - ARC430/00
- 1231 3139 167 56450 FRONT PACKED ASSY - ARC420/00
- 1227 3139 168 70850 TAPEDECK CDS36PS4 ASSY
- 3139 164 03130 BOX DU
- 3139 166 10480 DFU

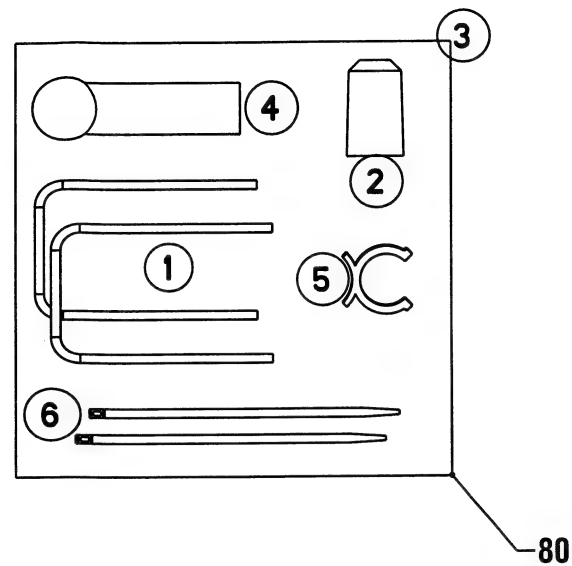
This diagram shows the components of a bicycle seat assembly, numbered 1 through 6:

- 1**: The main seat body, shown in an exploded view with its mounting rails.
- 2**: A rectangular saddle pad or insert.
- 3**: A small rectangular cap or cover for the seat post.
- 4**: A long, thin rectangular component, likely a seat post or rail.
- 5**: A C-shaped bracket or clamp used for mounting.
- 6**: Two long, thin screws or bolts used for assembly.

The number **80** is located at the bottom right of the page, indicating the page number.

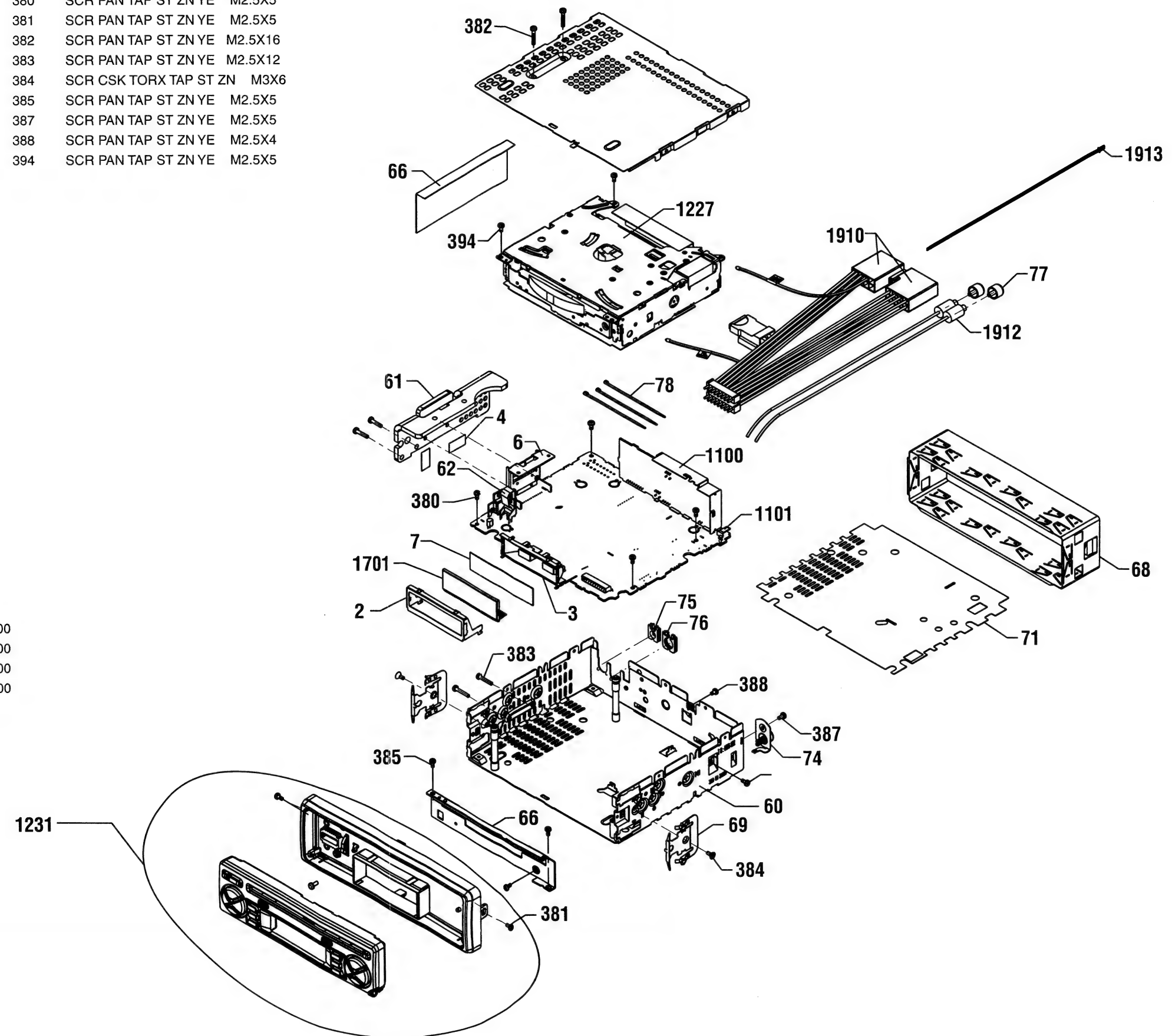
68	3111 111 35640	SLEEVE
69	3111 111 06370	SPRING MOUTING
74	3112 358 24600	PUSH AERIAL ASSY
80-1	3122 111 35250	BRACKET MOUNTING
80-2	3112 374 10910	BUFFER MOUNTING
80-4	3111 117 52170	ADAPTOR AERIAL
80-5	3111 114 65160	HOLDER AERIAL ADAPTOR
96	3139 168 70600	CONNECTOR ASSYT CDCC
1231	3139 167 57020	FRONT PACKED ASSY - ARC530/00
1231	3139 167 56440	FRONT PACKED ASSY - ARC520/00
1227	3112 358 69740	TAPE DECK ASSY SCA-R 3.3/2
	3139 164 03130	BOX DU
	3139 166 10480	DFU





Only those parts of which the item number stated here are considered service parts.

68	3111 111 35640	SLEEVE
69	3111 111 06370	SPRING MOUTING
74	3112 358 24600	PUSH AERIAL ASSY
80-1	3122 111 35250	BRACKET MOUNTING
80-2	3112 374 10910	BUFFER MOUNTING
80-4	3111 117 52170	ADAPTOR AERIAL
80-5	3111 114 65160	HOLDER AERIAL ADAPTOR
1231	3139 167 56700	FRONT PACKED ASSY - RC660/00
1231	3139 167 56430	FRONT PACKED ASSY - RC610/00
1231	3139 167 57070	FRONT PACKED ASSY - RC620/00
1231	3139 167 57130	FRONT PACKED ASSY - RC670/00
1227	8239 160 00060	CDM-M5/4.1
	3139 164 03130	BOX DU
	3139 166 10480	DFU



ARC430 / ARC420 PARTSLIST

MAIN PCB : MISCELLANEOUS

1100	3139 168 70860	TUNER IC96 7SCV
1701	9360 279 90112	LCD PANEL LPH6401-1
1703	2422 540 98189	RES CER 8MHZ CST8.00MTW
1704	2422 543 00056	RES XTL 32KHZ768 12P5 DT-38
1709	2422 540 98457	RES CER 6MHZ CSA*MGU
1806	3112 339 02990	QUARZ 4,332 MHZ AT51
1910	3139 168 70840	CABLE ASSY REAR
1912	3139 168 70470	CABLE FLYLEAD ASSY LINE-OUT
1913	3139 168 70620	CABLE LE MOUSE
1951	3139 168 70960	LAMP T1 5V 115MA ASSY (CLEAR)
1952	3139 168 70960	LAMP T1 5V 115MA ASSY (CLEAR)

MAIN PCB : CAPACITORS

2505	2020 012 92941	ELCAP KS 10V S 100U PM20
2506	2020 012 92035	ELCAP KS 16V S 10U PM20
2507	2020 012 92941	ELCAP KS 10V S 100U PM20
2509	2020 012 92035	ELCAP KS 16V S 10U PM20
2510	2020 012 92035	ELCAP KS 16V S 10U PM20
2610	2020 021 91156	ELCAP NHE 50V S 10U PM20
2705	2020 800 00028	CTRM 50V 6P-50P NP0 H
2758	2020 012 92038	ELCAP KS 16V S 47U PM20
2805	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2806	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2807	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2810	2020 012 92035	ELCAP KS 16V S 10U PM20
2811	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2812	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2824	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2841	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2842	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2901	2020 021 91377	ELCAP VZ 16V S 3300U PM20
2903	2020 012 92036	ELCAP KS 16V S 22U PM20
2904	2020 012 92035	ELCAP KS 16V S 10U PM20
2905	2020 021 91156	ELCAP NHE 50V S 10U PM20
2907	2020 012 92036	ELCAP KS 16V S 22U PM20
2914	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2954	2020 012 92038	ELCAP KS 16V S 47U PM20
2955	2020 012 92036	ELCAP KS 16V S 22U PM20

MAIN PCB : RESISTORS

3620	2120 661 00016	PTC DC PTH9 16V S 330R PM
3941	2322 661 91064	PTC DC 20V S 3R3 PM25
3942	2122 662 00097	PTC DC 0A9 30V S 0R09 PM20

MAIN PCB : COILS, DIODE

5701	2422 535 97355	IND FXD LAL04 A 1000U PM10
5742	2422 549 41993	IND FXD SM EMI 100MHZ 600R
5900	3111 117 10910	COIL ASSY 97UH 10A
6500	9322 098 82685	DIO REC SM 1SR154-400
6705	9340 549 45115	DIO SIG SM BAS316
6751	9322 125 44685	DIO REG SM UDZS5.6B
6755	9322 097 41685	DIO REG SM UDZ20B
6756	9322 097 41685	DIO REG SM UDZ20B
6900	9322 001 05683	DIO REG 1.5KE27
6901	9322 098 82685	DIO REC SM 1SR154-400
6902	9322 098 82685	DIO REC SM 1SR154-400
6904	9322 125 44685	DIO REG SM UDZS5.6B
6906	9340 549 45115	DIO SIG SM BAS316
6910	9322 098 82685	DIO REC SM 1SR154-400
6911	9340 549 45115	DIO SIG SM BAS316
6952	9322 097 43685	DIO REG SM UDZ11B
6953	9322 098 82685	DIO REC SM 1SR154-400
6954	9322 098 82685	DIO REC SM 1SR154-400
6955	9322 098 82685	DIO REC SM 1SR154-400
6956	9322 098 82685	DIO REC SM 1SR154-400

MAIN PCB : TRANSISTORS / IC

7502	9352 173 00118	IC SM TEA0676T/V1
7512	9335 895 90215	TRA SIG SM BC847B
7513	9332 219 50126	TRA SIG BC636
7600	9322 128 42667	IC TDA7384A
7601	9335 895 90215	TRA SIG SM BC847B
7701	3139 160 51520	IC SM TMP87CM21F 1E36
7703	9335 895 90215	TRA SIG SM BC847B
7709	3139 160 51260	IC SM TMP47C202M 1A69
7711	9335 895 90215	TRA SIG SM BC847B
7712	9335 895 90215	TRA SIG SM BC847B
7801	9322 082 67671	IC SM TDA7342
7806	9322 119 56668	IC SM TDA7479D
7841	9322 126 87685	TRA SIG SM DTC314TK
7842	9322 126 87685	TRA SIG SM DTC314TK
7845	9335 897 60215	TRA SIG SM BC857B
7901	9335 358 00687	TRA POW BD438
7902	9335 897 60215	TRA SIG SM BC857B
7903	9322 057 57682	IC L7885CV
7904	9331 976 30126	TRA SIG BC547B
7905	9322 060 57682	IC L7805ABV/FPH
7910	9335 895 90215	TRA SIG SM BC847B
7911	9335 897 60215	TRA SIG SM BC857B
7912	9335 897 60215	TRA SIG SM BC857B
7913	9335 895 90215	TRA SIG SM BC847B
7914	9335 895 90215	TRA SIG SM BC847B
7953	9335 897 60215	TRA SIG SM BC857B
7954	9335 897 60215	TRA SIG SM BC857B
7956	9331 976 30126	TRA SIG BC547B
7957	9335 895 00215	TRA SIG SM BC807

NOTE: Code number for Standard components are not listed here, please refer to standard components catalogue.

ARC530 / ARC520 PARTSLIST

MAIN PCB : MISCELLANEOUS

1100	3139 168 70860	TUNER IC96 7SCV
1701	9360 279 90112	LCD PANEL LPH6401-1
1703	2422 540 98189	RES CER 8MHZ CST8.00MTW
1704	2422 543 00056	RES XTL 32KHZ768 12P5 DT-38
1709	2422 540 98457	RES CER 6MHZ CSA*MGU
1806	3112 339 02990	QUARZ 4,332 MHZ AT51
1910	3139 168 70840	CABLE ASSY REAR
1912	3139 168 70640	CABLE FLYLEAD 4CH LINE-OUT - ARC530/00
1912	3139 168 70470	CABLE FLYLEAD 2CH LINE-OUT - ARC520/00
1913	3139 168 70620	CABLE LE MOUSE
1951	3139 168 70960	LAMP T1 5V 115MA ASSY (CLEAR)
1952	3139 168 70960	LAMP T1 5V 115MA ASSY (CLEAR)

MAIN PCB : CAPACITORS

2505	2020 012 92941	ELCAP KS 10V S 100U PM20
2506	2020 012 92035	ELCAP KS 16V S 10U PM20
2507	2020 012 92941	ELCAP KS 10V S 100U PM20
2509	2020 012 92035	ELCAP KS 16V S 10U PM20
2510	2020 012 92035	ELCAP KS 16V S 10U PM20
2541	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2610	2020 021 91156	ELCAP NHE 50V S 10U PM20
2705	2020 800 00028	CTRM 50V 6P-50P NP0 H
2758	2020 012 92038	ELCAP KS 16V S 47U PM20
2805	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2806	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2807	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2810	2020 012 92035	ELCAP KS 16V S 10U PM20
2811	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2812	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2824	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2841	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2842	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2843	2020 012 92054	ELCAP KS 50V S 2U2 PM20 - ARC530/00
2844	2020 012 92054	ELCAP KS 50V S 2U2 PM20 - ARC530/00
2901	2020 021 91377	ELCAP VZ 16V S 3300U PM20
2903	2020 012 92036	ELCAP KS 16V S 22U PM20
2904	2020 012 92035	ELCAP KS 16V S 10U PM20
2905	2020 021 91156	ELCAP NHE 50V S 10U PM20
2907	2020 012 92036	ELCAP KS 16V S 22U PM20
2914	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2954	2020 012 92038	ELCAP KS 16V S 47U PM20
2955	2020 012 92036	ELCAP KS 16V S 22U PM20

MAIN PCB : RESISTORS

3620	2120 661 00016	PTC DC PTH9 16V S 330R PM
3941	2322 661 91064	PTC DC 20V S 3R3 PM25
3942	2122 662 00097	PTC DC 0A9 30V S 0R09 PM20

MAIN PCB : COILS, DIODE

5701	2422 535 97355	IND FXD LAL04 A 1000U PM10
5742	2422 549 41993	IND FXD SM EMI 100MHZ 600R
5900	3111 117 10910	COIL ASSY 97UH 10A
6500	9322 098 82685	DIO REC SM 1SR154-400
6705	9340 549 45115	DIO SIG SM BAS316
6751	9322 125 44685	DIO REG SM UDZS5.6B
6755	9322 097 41685	DIO REG SM UDZ20B
6756	9322 097 41685	DIO REG SM UDZ20B
6900	9322 001 05683	DIO REG 1.5KE27
6901	9322 098 82685	DIO REC SM 1SR154-400
6902	9322 098 82685	DIO REC SM 1SR154-400
6904	9322 125 44685	DIO REG SM UDZS5.6B
6906	9340 549 45115	DIO SIG SM BAS316
6910	9322 098 82685	DIO REC SM 1SR154-400
6911	9340 549 45115	DIO SIG SM BAS316
6952	9322 097 43685	DIO REG SM UDZ11B
6953	9322 098 82685	DIO REC SM 1SR154-400
6954	9322 098 82685	DIO REC SM 1SR154-400
6955	9322 098 82685	DIO REC SM 1SR154-400
6956	9322 098 82685	DIO REC SM 1SR154-400

MAIN PCB : TRANSISTORS / IC

7502	9352 173 00118	IC SM TEA0676T/V1
7506	9335 895 90215	TRA SIG SM BC847B
7508	9339 030 10682	IC LA2000
7600	9322 128 42667	IC TDA7384A
7601	9335 895 90215	TRA SIG SM BC847B
7701	3139 160 51500	IC SM TMP87CM21F 1E35
7703	9335 895 90215	TRA SIG SM BC847B
7709	3139 160 51260	IC SM TMP47C202M 1A69
7711	9335 895 90215	TRA SIG SM BC847B
7712	9335 895 90215	TRA SIG SM BC847B
7801	9322 082 67671	IC SM TDA7342
7806	9322 119 56668	IC SM TDA7479D
7841	9322 126 87685	TRA SIG SM DTC314TK
7842	9322 126 87685	TRA SIG SM DTC314TK
7843	9322 126 87685	TRA SIG SM DTC314TK - ARC530/00
7844	9322 126 87685	TRA SIG SM DTC314TK - ARC530/00
7845	9335 897 60215	TRA SIG SM BC857B
7901	9335 358 00687	TRA POW BD438
7902	9335 897 60215	TRA SIG SM BC857B
7903	9322 057 57682	IC L7885CV
7904	9331 976 30126	TRA SIG BC547B
7905	9322 060 57682	IC L7805ABV/FPH
7910	9335 895 90215	TRA SIG SM BC847B
7911	9335 897 60215	TRA SIG SM BC857B
7912	9335 897 60215	TRA SIG SM BC857B
7913	9335 895 90215	TRA SIG SM BC847B
7914	9335 895 90215	TRA SIG SM BC847B
7953	9335 897 60215	TRA SIG SM BC857B
7954	9335 897 60215	TRA SIG SM BC857B
7956	9331 976 30126	TRA SIG BC547B
7957	9335 895 00215	TRA SIG SM BC807

NOTE: Code number for Standard components are not listed here, please refer to standard components catalogue.

RC670 / RC660 / RC620 / RC610 PARTSLIST

MAIN PCB : MISCELLANEOUS

1100	3139 168 70860	TUNER IC96 7SCV
1701	9360 279 90112	LCD PANEL LPH6401-1
1703	2422 540 98189	RES CER 8MHZ CST8.00MTW
1704	2422 543 00056	RES XTL 32KHZ768 12P5 DT-38
1806	3112 339 02990	QUARZ 4,332 MHZ AT51 - RC660/00, RC670/00
1910	3139 168 70840	CABLE ASSY REAR
1912	3139 168 70470	CABLE FLYLEAD ASSY LINE-OUT - RC660/00
1912	3139 168 70640	CABLE FLYLEAD 4CH LINE-OUT - RC620/00, RC670/00
1913	3139 168 70620	CABLE LE MOUSE
1951	3139 168 70960	LAMP T1 5V 115MA ASSY (CLEAR)
1952	3139 168 70960	LAMP T1 5V 115MA ASSY (CLEAR)

MAIN PCB : CAPACITORS

2610	2020 021 91156	ELCAP NHE 50V S 10U PM20
2705	2020 800 00028	CTRM 50V 6P-50P NP0 H
2810	2020 012 92035	ELCAP KS 16V S 10U PM20
2811	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2812	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2824	2020 012 92054	ELCAP KS 50V S 2U2 PM20 - RC660/00, RC670/00
2841	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2842	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2843	2020 012 92054	ELCAP KS 50V S 2U2 PM20 - RC620/00, RC670/00
2844	2020 012 92054	ELCAP KS 50V S 2U2 PM20 - RC620/00, RC670/00
2901	2020 021 91377	ELCAP VZ 16V S 3300U PM20
2903	2020 012 92036	ELCAP KS 16V S 22U PM20
2904	2020 012 92035	ELCAP KS 16V S 10U PM20
2905	2020 021 91156	ELCAP NHE 50V S 10U PM20
2907	2020 012 92036	ELCAP KS 16V S 22U PM20
2914	2020 012 92054	ELCAP KS 50V S 2U2 PM20
2919	2020 021 91156	ELCAP NHE 50V S 10U PM20
2921	2020 021 91156	ELCAP NHE 50V S 10U PM20
2954	2020 012 92038	ELCAP KS 16V S 47U PM20
2955	2020 012 92036	ELCAP KS 16V S 22U PM20

MAIN PCB : RESISTORS

3620	2120 661 00016	PTC DC PTH9 16V S 330R PM
3941	2322 661 91064	PTC DC 20V S 3R3 PM25

MAIN PCB : COILS

5701	2422 535 97355	IND FXD LAL04 A 1000U PM10
5900	3111 117 10910	COIL ASSY 97UH 10A

MAIN PCB : DIODE

6705	9340 549 45115	DIO SIG SM BAS316
6751	9322 125 44685	DIO REG SM UDZS5.6B
6900	9322 001 05683	DIO REG 1.5KE27

6901	9322 098 82685	DIO REC SM 1SR154-400
6902	9322 098 82685	DIO REC SM 1SR154-400
6904	9322 125 44685	DIO REG SM UDZS5.6B
6906	9340 549 45115	DIO SIG SM BAS316
6910	9322 098 82685	DIO REC SM 1SR154-400
6911	9340 549 45115	DIO SIG SM BAS316
6952	9322 097 43685	DIO REG SM UDZ11B
6953	9322 098 82685	DIO REC SM 1SR154-400
6954	9322 098 82685	DIO REC SM 1SR154-400
6955	9322 098 82685	DIO REC SM 1SR154-400
6956	9322 098 82685	DIO REC SM 1SR154-400

MAIN PCB : TRANSISTORS / IC

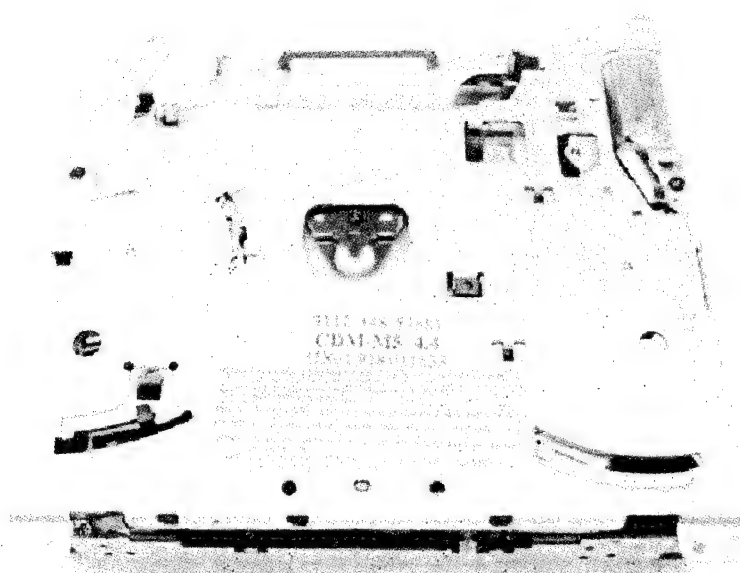
7600	9322 128 42667	IC TDA7384A
7601	9335 895 90215	TRA SIG SM BC847B
7701	3139 160 51270	IC SM TMP87CM21F 1E34
7703	9335 895 90215	TRA SIG SM BC847B
7801	9322 082 67671	IC SM TDA7342
7806	9322 119 56668	IC SM TDA7479D - RC660/00, RC670/00
7841	9322 126 87685	TRA SIG SM DTC314TK
7842	9322 126 87685	TRA SIG SM DTC314TK
7843	9322 126 87685	TRA SIG SM DTC314TK - RC620/00, RC670/00
7844	9322 126 87685	TRA SIG SM DTC314TK - RC620/00, RC670/00
7845	9335 897 60215	TRA SIG SM BC857B
7901	9335 358 00687	TRA POW BD438
7902	9335 897 60215	TRA SIG SM BC857B
7903	9322 057 57682	IC L7885CV
7904	9331 976 30126	TRA SIG BC547B
7905	9322 060 57682	IC L7805ABV/FPH
7910	9335 895 90215	TRA SIG SM BC847B
7911	9335 897 60215	TRA SIG SM BC857B
7912	9335 897 60215	TRA SIG SM BC857B
7913	9335 895 90215	TRA SIG SM BC847B
7914	9335 895 90215	TRA SIG SM BC847B
7921	9322 142 43687	IC L7808ABV
7922	9322 137 37687	IC L4931AB33
7953	9335 897 60215	TRA SIG SM BC857B
7954	9335 897 60215	TRA SIG SM BC857B
7956	9331 976 30126	TRA SIG BC547B
7957	9335 895 00215	TRA SIG SM BC807

NOTE: Code number for Standard components are not listed here, please refer to standard components catalogue.

CD Module CDM-M5/4.1/4.4

Service Manual

12 V 



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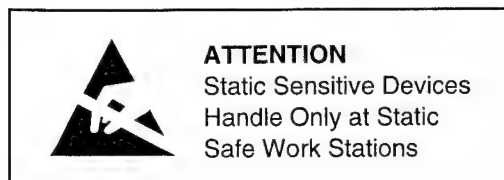
WARNINGS



DANGER

Invisible Laser radiation when open.

AVOID DIRECT EXPOSURE TO BEAM



1. GENERAL

The CDM-M5 is a full-logic μ P- and servo-controlled CD module. The module is controlled by the headset via the standardized I²C bus. The mechanical part is the same for both versions; the table (see section 3) gives an overview of the different connector types, supply voltages and outputs.

The CDM-M5 has a so-called 'Pirouette' loading mechanism. This means that the CD is loaded and ejected with help of a roller which touches only the edge of the CD instead of the disc surface.

This guarantees an absolute scratch-free loading and ejecting of the CD.

Other built-in protections are against: 2nd disc insertion, 8cm disc insertion and mechanism damage when inserting a CD during power-off.

The CDM-M5/4.1 and CDM-M5/4.4 are mechanically equal to each other. The difference between both versions consists in the output: the CDM-M5/4.1 has an analogue output, whereas the CDM-M5/4.4 has a digital output. Refer also to section 3.

2. TECHNICAL SPECIFICATIONS

Operating voltages	:	Refer to table (section 3)
Crosstalk suppression	:	$\geq 60\text{dB}$ }
THD	:	$\geq 55\text{dB typ.}$ } - ONLY for CDM-M5/4.1
S/N ratio	:	$\geq 87\text{dB (A-weighted)}$ }
Bus interface	:	I ² C
Access times		
Start up	:	2 sec typ.
Load to play	:	4 sec typ.
Play to eject	:	4 sec typ.
Operating temperature	:	-15°C.....+65°C
Operating angle	:	-10°+30°
Weight	:	approx. 600g

3. OVERVIEW OF CDM-M5 VERSIONS

Version	Control Connector	Audio / Data Connector	Supply Voltage V1	Supply voltage V2	Remarks
/4.1	14-pole AMP MICRO MATCH	Combined with Control connector	7.5 – 8.5VDC 8.0VDC nom.	3.1 – 3.6VDC 3.3VDC nom.	Analogue audio output
/4.4	12-pole AMP MICRO MATCH	Combined with Control connector	7.5 – 8.5VDC 8.0VDC nom.	3.1 – 3.6VDC 3.3VDC nom.	Digital S/P DIF output

For connector pin layouts, see further on in this manual.

4. MAINTENANCE

Remark: all position numbers of the main assy are given as normal fonts; position numbers of the pick-up assy are underlined.

4.1 Cleaning and lubrication

The CD module mechanism requires cleaning and lubrication after each repair. In other cases this is not necessary.

4.2 Cleaning with alcohol

- Note: Use fluff-free Q-tips !
- Turntable wheel pos. 14.
- Disc clamp assy pos. 2.
- Lens of pickup (laser) unit pos. 4.

4.3 Lubrication overviews

See section concerned further on in this manual.

5. CHECKS

5.1 Equipment required

- Test CD's:
 - SBC442 - 4822 397 30155
 - SBC444/444A - 4822 397 30245
 - Audio Signals disc1 SBC429
 - 4822 397 30184
 - A-BEX TCD721 (white scratch)
 - Philips 8A (double black dot)
 - Max. thickness - 4822 397 30275
 - Min. thickness - 4822 397 30276
 - Skew disc - 4822 397 30277
 - Eccentr. 200µm - 4822 397 30278
 - Max. radius - 4822 397 60141

The CD module should be tested while connected to a suitable radio set.

5.2 Access times

- Use the test CD SBC442.
- Maximum times should be:
 - 'Load to Play': 6 sec
 - Start up: 3 sec
 - Switch track1 → track 2: 2 sec
 - Switch track1 → track 20: 4 sec
 - Play → standby: 3 sec
 - Standby → eject: 3 sec
- If one or more times exceed the maximum value, check (gear) wheels pos. 5-9 + 51, feed gear assy pos. 10/11 and drive gear pos. 13 and replace the CD module if necessary. Check also the servo- and sledge (feed) motors (resp. pos. 3 and 5).

5.3. Black dot

- Use test CD SBC444A with simulated black dot of typ. 1000µm.
- No 'hitching' may occur now during play.

5.4 Double black dot

- Use test CD Philips 8A with simulated black dots of 600 + 300 µm.
- No 'hitching' may occur now during play.

5.5 Information layer interruption

- Use test CD SBC444A with simulated interruption of typ. 1000 µm.
- No 'hitching' may occur now during play.

5.6 Simulated fingerprint

- Use test CD SBC444A with simulated finger-print (tracks 18 and 19).
- No 'hitching' may occur now during play.

5.7 'White' scratch

- Use test CD A-BEX TCD721 with a white scratch of typ. 1000 µm.
- No 'hitching' may occur now during play.

5.8 Eccentricity

- Use test CD with 200 µm eccentricity.
- No audible distortion, wow or flutter may be heard now.

5.9 Thickness

- Use the 'max.- and min. thickness' test CD's.
- The module should load these discs properly and no audible distortion, wow or flutter may be heard now.

5.10 Track attainability

- Use 'Audio signals' test CD.
- Track no. 99 should be reached without problems.

When one or more specifications mentioned in '5.3' - '5.10' are not met, check the sledge (feed) assy pos. 5/6/10-13, spindle motor pos. 7 and pick-up unit pos. 4.

Replace the CD module if necessary.

For more information refer to the manual: 'General Check and Alignment Procedures' 4822 725 25456.

6. DISASSEMBLY PROCEDURE

Important: Before disassembling the CD module, lay the module with the pcb side up, unless otherwise noted. Use a 'clip' and put it on the flex foil.

Close the solder bridge on the flex foil of the pick-up (laser) unit assy pos. 4 of the drive assy pos. 80.

First the rear bracket pos. 11 should be removed!

For re-assembling, follow the procedures in reverse order. Take care that the wires, cams etc. are in the right position again after re-assembling.

For the exact position of the parts, refer to the exploded views.

In the description hereafter, all position numbers which are valid for the CDM-M5/4.1 have normal fonts, those which apply to the CDM-M5/4.4, have **bold** fonts. Where only one position number is given, then this number is valid for the CDM-M5/4.1 and CDM-M5/4.4 as well. Position numbers of the pick-up unit parts are underlined.

6.1 CD pcb pos. 95 / 78

- Remove cable assy pos. 94 / **79**.
- Remove flexfoil of drive assy pos. 80 from the (pcb) connector.
- Unplug the cables of the spindle- and sledge motor of pos. 80 and the servo motor pos. 3.
- Remove the two screws pos. 38.
- Pull the left part of the pcb slightly backward, lift it and take the pcb out.

6.2 Front bracket assy pos. 1

- First remove the CD pcb (see '6.1').
- Remove the two fixation screws pos. 23.
- Loosen the three springs pos. 17 and 48 from the pivots of the bracket.
- Pull off the damper from the pin of pos. 80.
- Clean the pins.
- Take front bracket away.
- When re-assembling, put some spirit on the damper fixation pivots to make it easier to fix the damper.
- Use new springs for pos. 17 and 48!

6.3 Rear bracket pos. 11

- Remove the two fixation screws pos. 23.
- Loosen the adhesive tapes and remove the servo motor cable wires.
- Pull off the two dampers from the pins of pos. 80.
- Clean the pins.
- Take rear bracket away.
- When re-assembling, put some spirit on the damper fixation pivots to make it easier to fix the dampers.

6.4 Drive assy pos. 80

- First remove the pcb and brackets as described in '6.1', '6.2' and '6.3'.
- Remove the protection rod pos. 41.
- Unhook the two springs pos. 22.
- Supply the servo motor with a DC voltage of approx. 3...5V ('+' to motor terminal marked by red dot), to have the motor run so that command slider pos. 26 moves backward; and hold roller pos. 8 and push guiding / lever pos. 14/15 and press touch lever pos. 39 simultaneously.
- Alternative method:
Remove the servo motor by removing fixation screw pos. 23 and pulling the worm pulley side upwards; thereafter turn swing wheel pos. 51 until it grasps in the cam of pos. 26; hold roller pos. 8 and the guiding / lever pos. 14/15 and press touch lever pos. 39 simultaneously; turn pos. 8 anti-clockwise until locking left pos. 27 moves to the right.
- As soon as pos. 27 moves to the right, the drive assy can be taken out.
- When re-assembling, use new springs for pos. 17, 22 and 48!

>> Refer to the next section for the spring mounting procedure.

Important: After re-assembling, **DON'T FORGET** to remove the solder bridge from the pick-up unit pos. 4!

7. SPRING MOUNTING PROCEDURE

Important notes:

- Take care of a proper ground connection of the CDM module during all actions for a good ESD protection
- Mark the change and the right CDM module mounting position on the top side of the CDM module!

7.1 Disassembly / Reassembly sequence

- Pull out the rear suspension spring by using a pair of tongs (*figures i and ii*).
- Unscrew the two pcb fixation screws and swing the pcb 180° above the rear bracket (*figures iii and iv*).
- Pull out the front suspension – and the auxiliary springs by using a pair of tongs (in the same way as it is shown for the rear suspension spring in figure ii) (*figure v*).
- Hang up the front suspension – and the auxiliary springs in the hooks of the drive assy pos. 80 by using a pair of sharp tweezers (type: EREM 00 d SA) (*figures vi and vii*).
- Spread of the lever left and the driving lever by using a CD ('Max. thickness' test CD 4822 397 30275 to be preferred) (*figure viii*).

Note: This is necessary because otherwise there exists the risk of damaging the pcb switches !!

- Swing the pcb and assemble it in the slots in the top cover (*figure ix*).
- Pull out the CD and assemble the pcb in the final position by re-inserting the two pcb fixation screws (*figures iii and x*).
- Hang up the front suspension – and the auxiliary springs in the hooks of the front bracket by using a pair of sharp tweezers (type: EREM 00 d SA) (*figures vi and vii*).
- Hang up the rear suspension springs in the hooks of the top cover and drive assy by using a pair of sharp tweezers (type: EREM 00 d SA) (*figures vi and vii*).

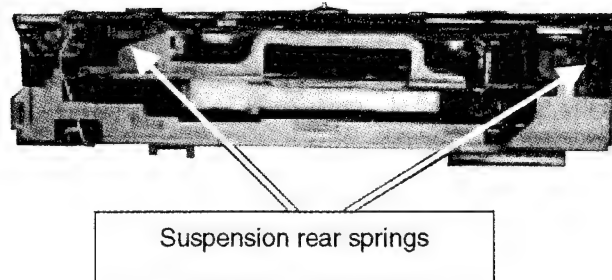


Figure i

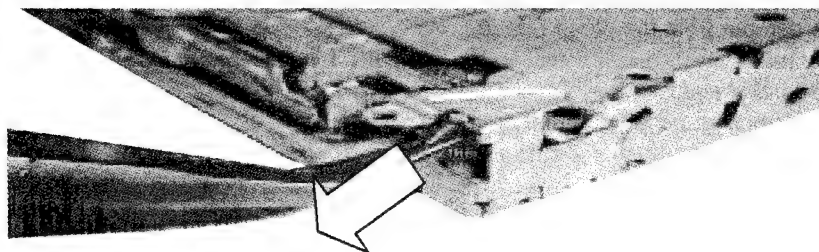


Figure ii

Pull out the rear suspension spring by using a pair of tongs.

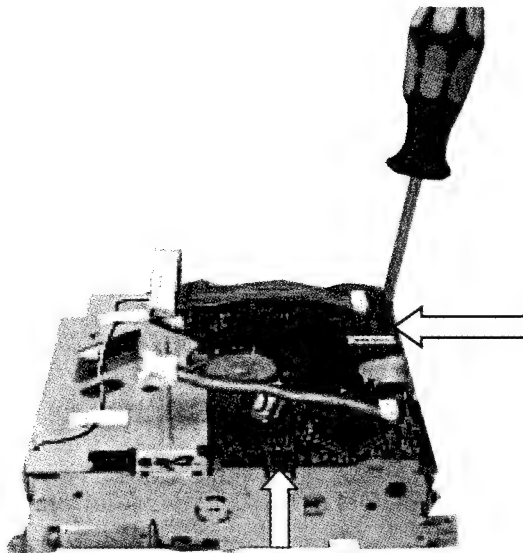


Figure iii

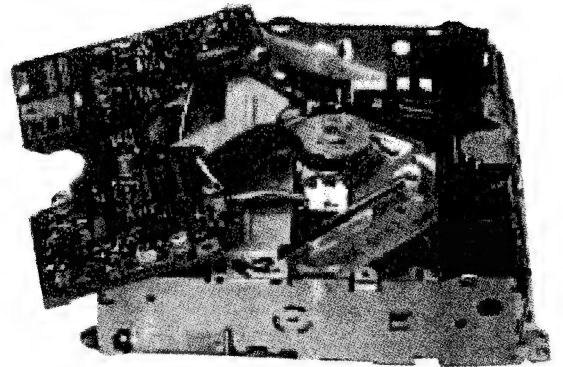


Figure iv

Unscrew the two pcb fixation screws and swing the pcb 180° above the rear bracket.

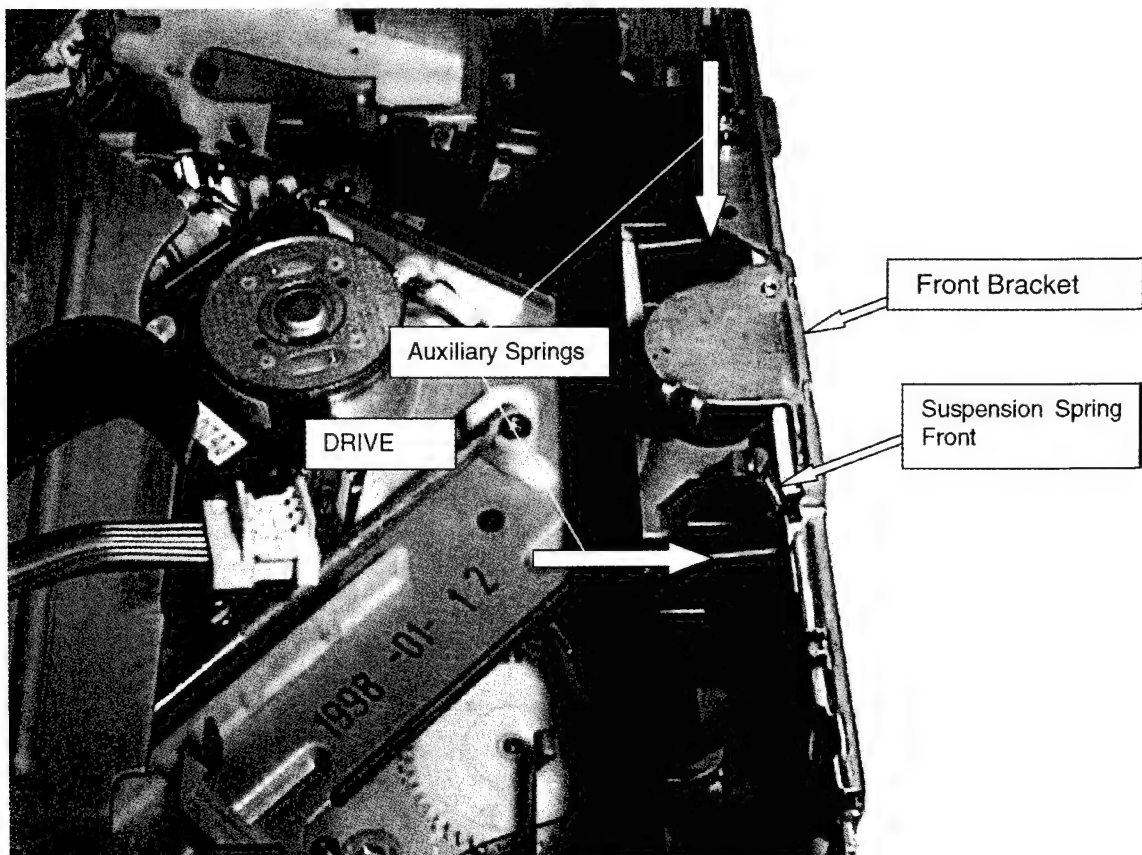


Figure v

Pull out the front suspension- and the auxiliary springs by using a pair of tongs (in the same way as it is shown for the rear suspension spring in figure ii).

First: Hang up the new springs.



Figure vi

Second: Slide them into final position.

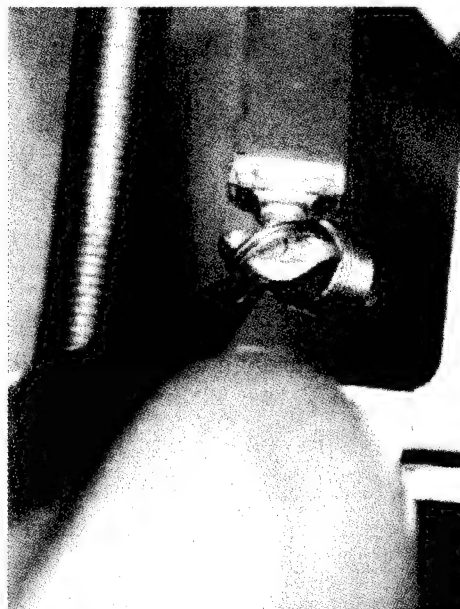


Figure vii

Hang up the front suspension - and the auxiliary springs by using a pair of sharp tweezers (type: EREM 00 d SA).

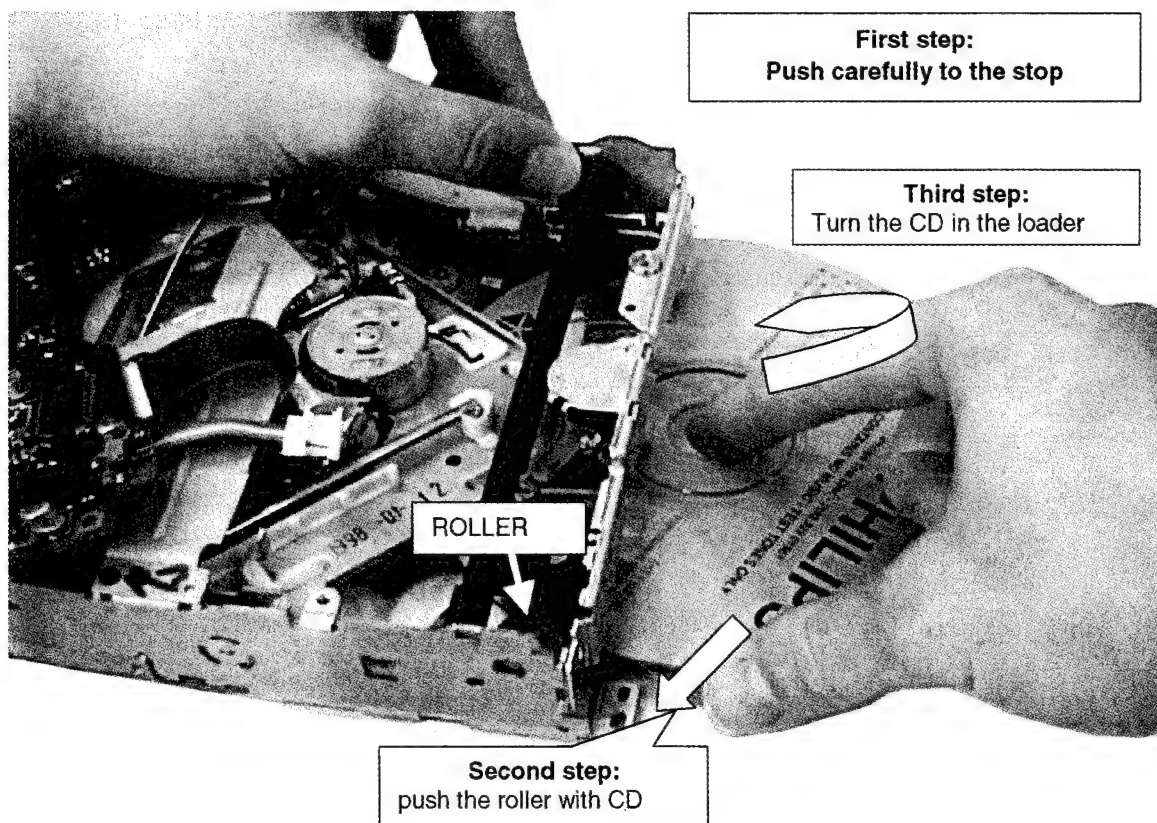


Figure viii

Spread of the lever left and the driving lever by using a CD ('Max. thickness' test CD 4822 397 30275 to be preferred).

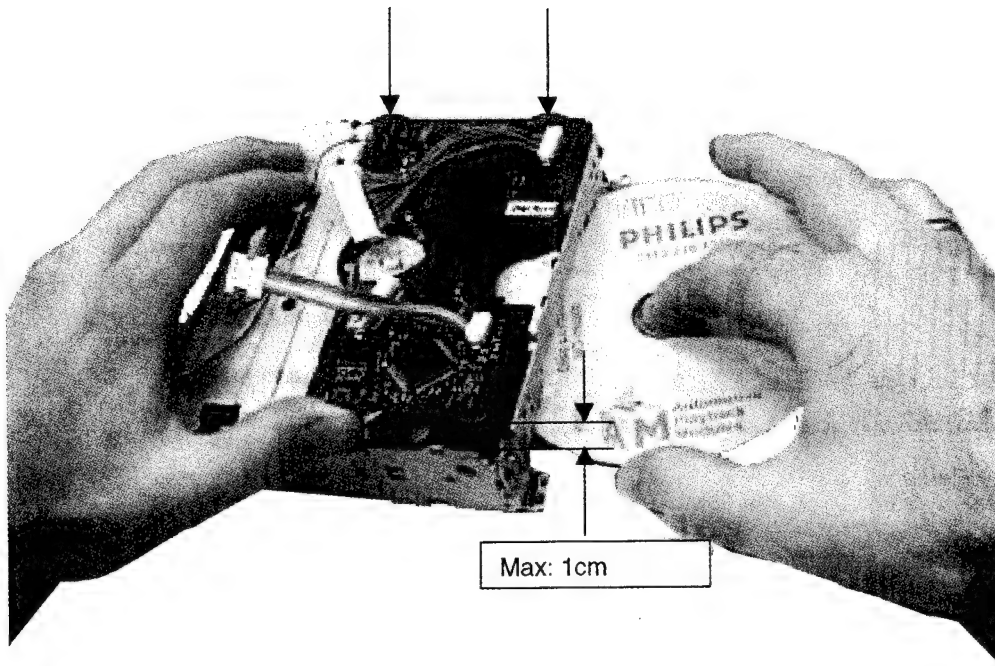


Figure ix

Swing the pcb and assemble it in the slots in the top cover.

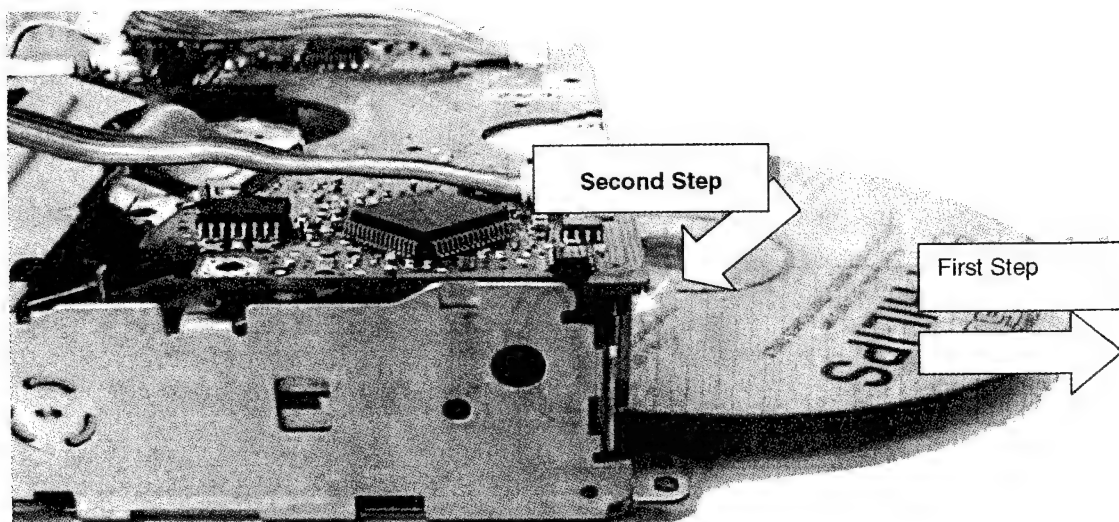


Figure x

Pull out the CD and assemble the pcb in the final position.

7.2 Service kit 4822 310 11146

Springs for mounting from $-10 \dots +30$ degrees

1 x front suspension spring

Number of turns : 9.5

Diameter of wire : 0.24 mm.

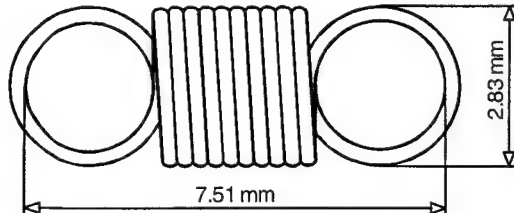


Figure xi

2 x front auxiliary springs

Number of turns : 43.75

Diameter of wire : 0.22 mm.

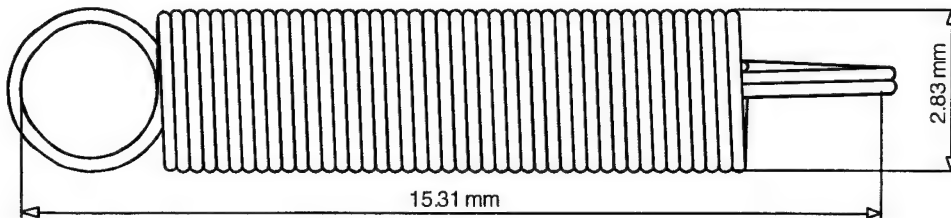


Figure xii

2 x rear suspension springs

Number of turns : 24

Diameter wire : 0.25 mm.

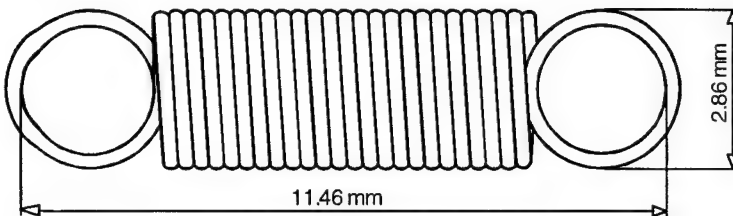


Figure xiii

8. CONNECTIONS

8.1 Connector CDM-M5/4.1

14 POLE CONNECTOR

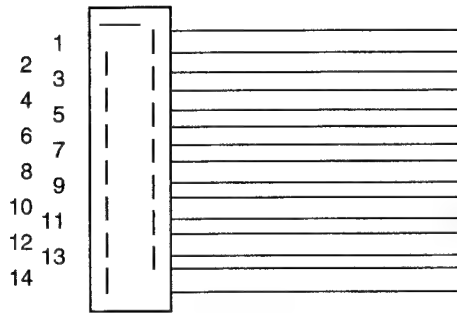


Figure xiv

Pin	Signal
1	INSERT SWITCH
2	POWER GROUND
3	V1(+8V)
4	SERIAL CLOCK - SCL
5	SERIAL DATA - SDA
6	BUS REQUEST - CRQ
7	V2(+3.3V)
8	μP RESET – CRST
9	GROUND
10	NOT USED
11	DIGITAL GROUND
12	AUDIO OUT LEFT
13	AUDIO GROUND
14	AUDIO OUT RIGHT

8.2 Connector CDM-M5/4.4

12 POLE CONNECTOR

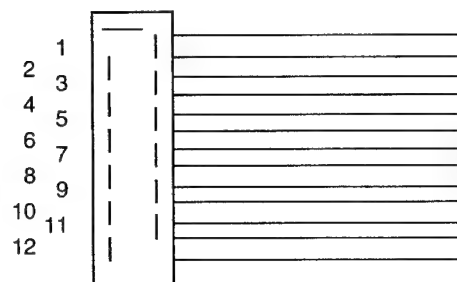


Figure xv

Pin	Signal
1	INSERT SWITCH
2	POWER GROUND
3	V1(+8V)
4	SERIAL CLOCK – SCL
5	SERIAL DATA – SDA
6	BUS REQUEST – CRQ
7	V2(+3.3V)
8	μP RESET – CRST
9	GROUND
10	S/P DIF
11	SIGNAL GROUND
12	NOT USED

9. BLOCK DIAGRAM

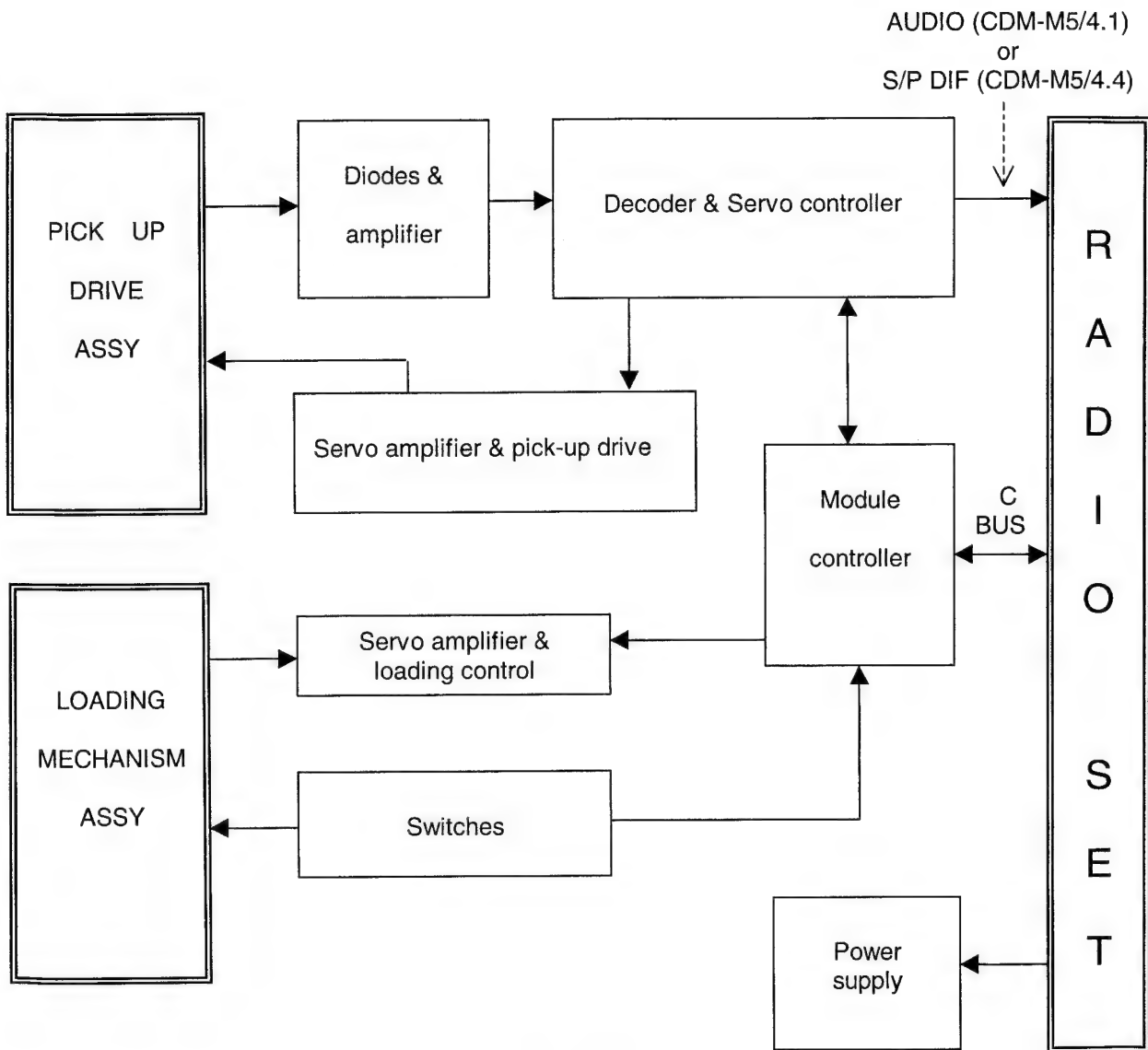
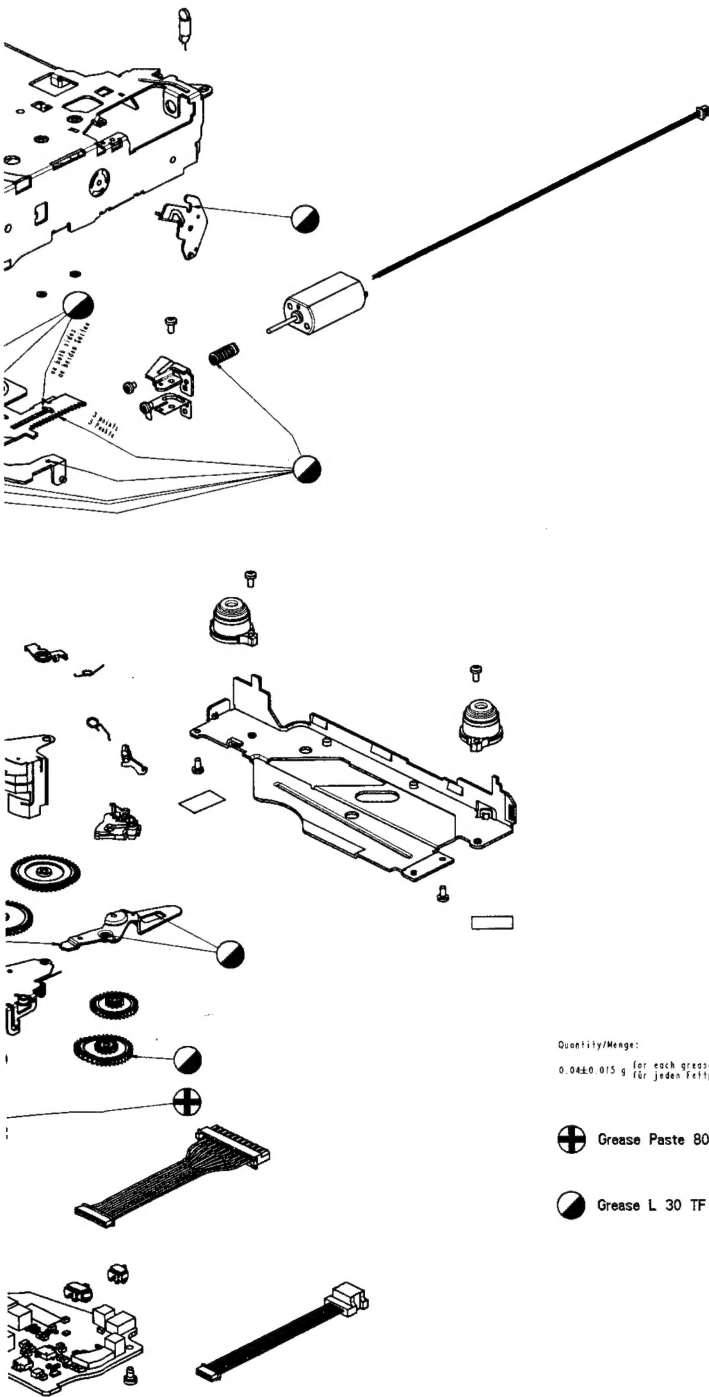


Figure xvi

lubrication, only after repair !!

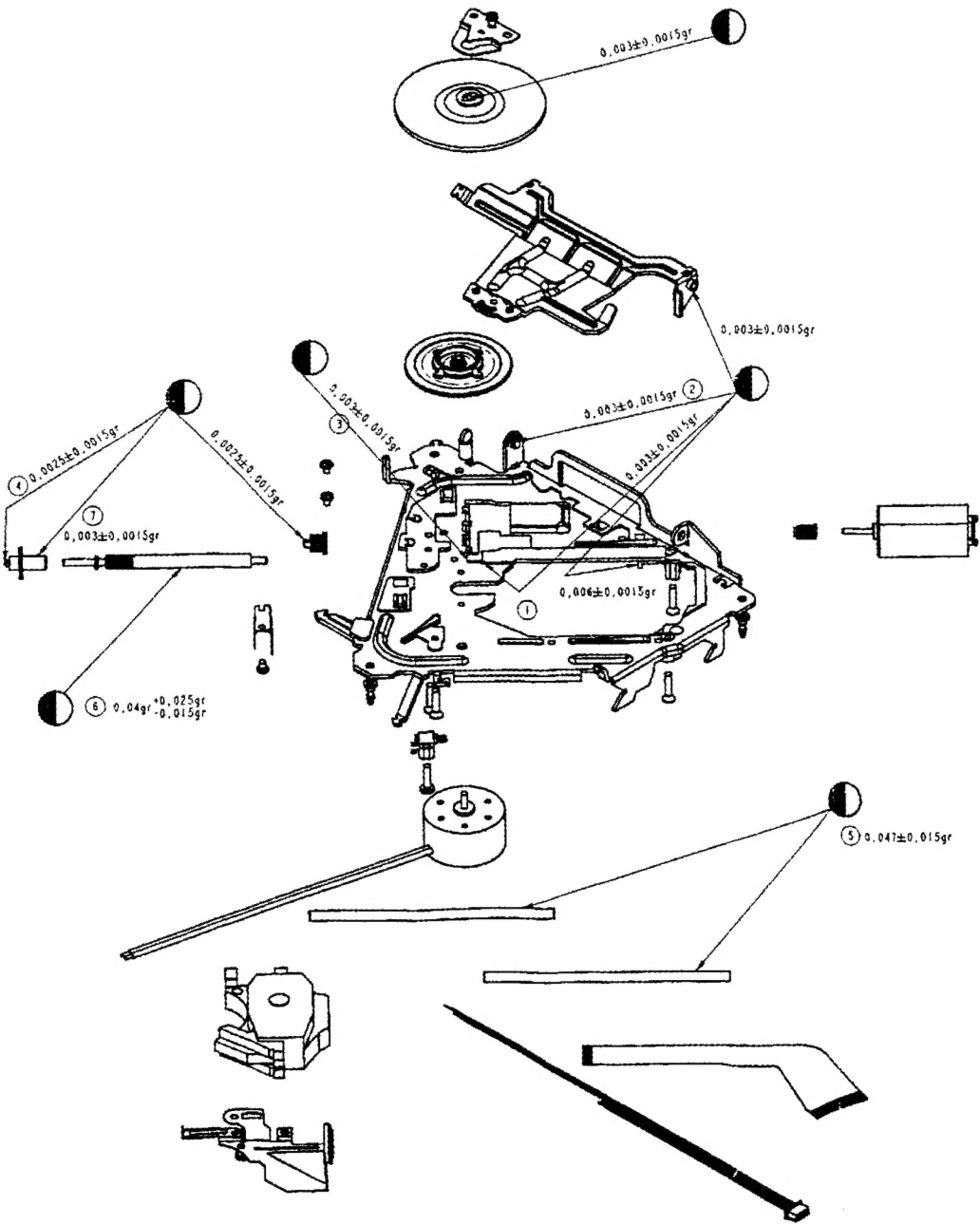
10.2 Lubrication overview drive assy



Quantity/Menge:
0.0420 015 g for each grease point
0.0420 015 g für jeden Fettpunkt

⊕ Grease Paste 805 K Gleitmo (1312 505 0300)

● Grease L 30 TF (1304 523 1760)



- ① Bearing point of the feed gear assy on the side of the sledge motor.
- ② The grease is put on the bearing point of the pressure plate.
- ③ The axle of the drive gear.
- ④ The grease is put on the bearing point of the feed gear assy on the side of the sledge motor (①).
- ⑤ Instead of the OPU we grease the surface of the main pick shafts by using a special equipment.
- ⑥ We grease the surface of the feed gear. In this way the grease disperses better on the length of the feed gear.
- ⑦ After mounting



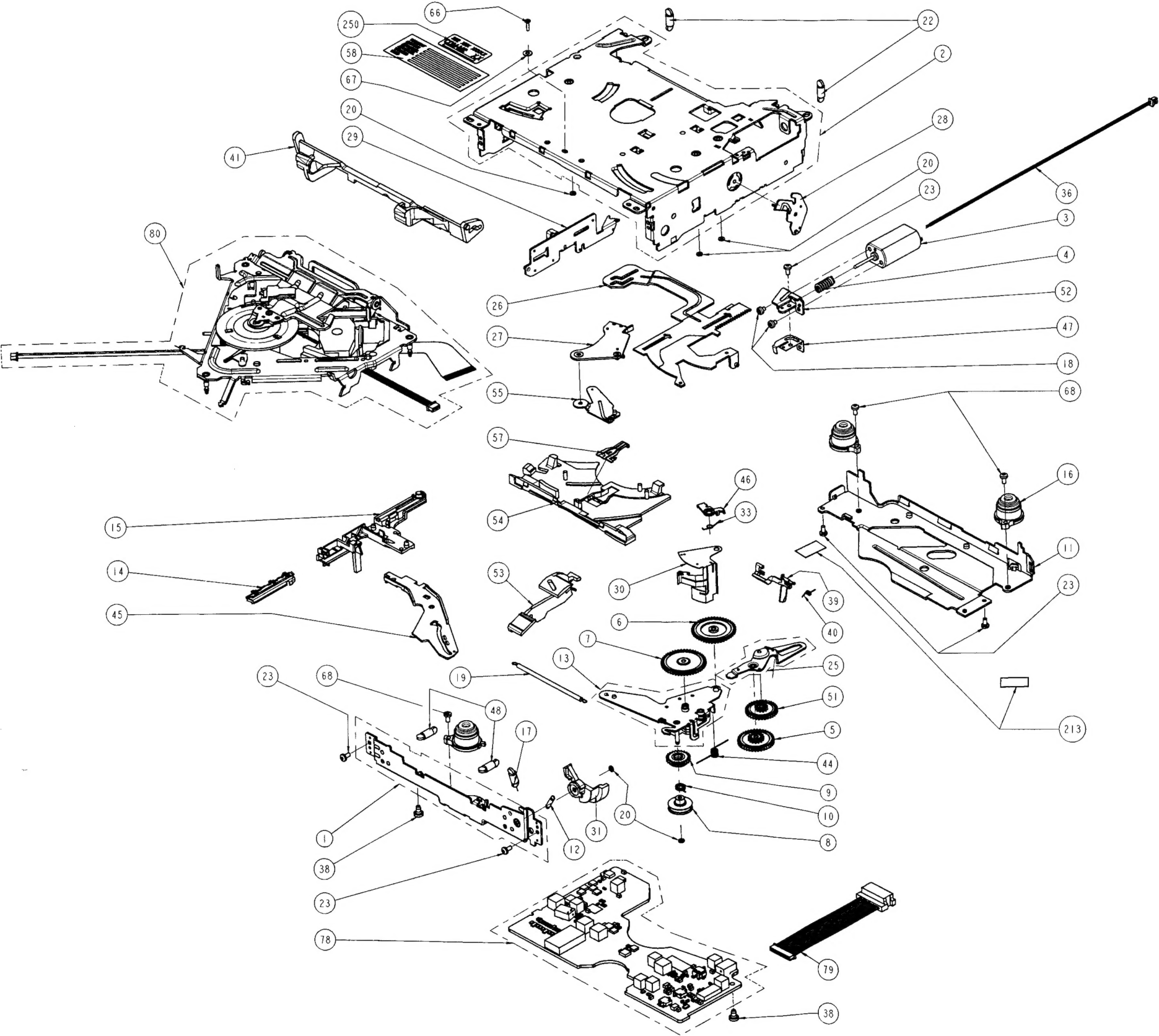
Moilykote
PG - 602

(1304 501 09801)

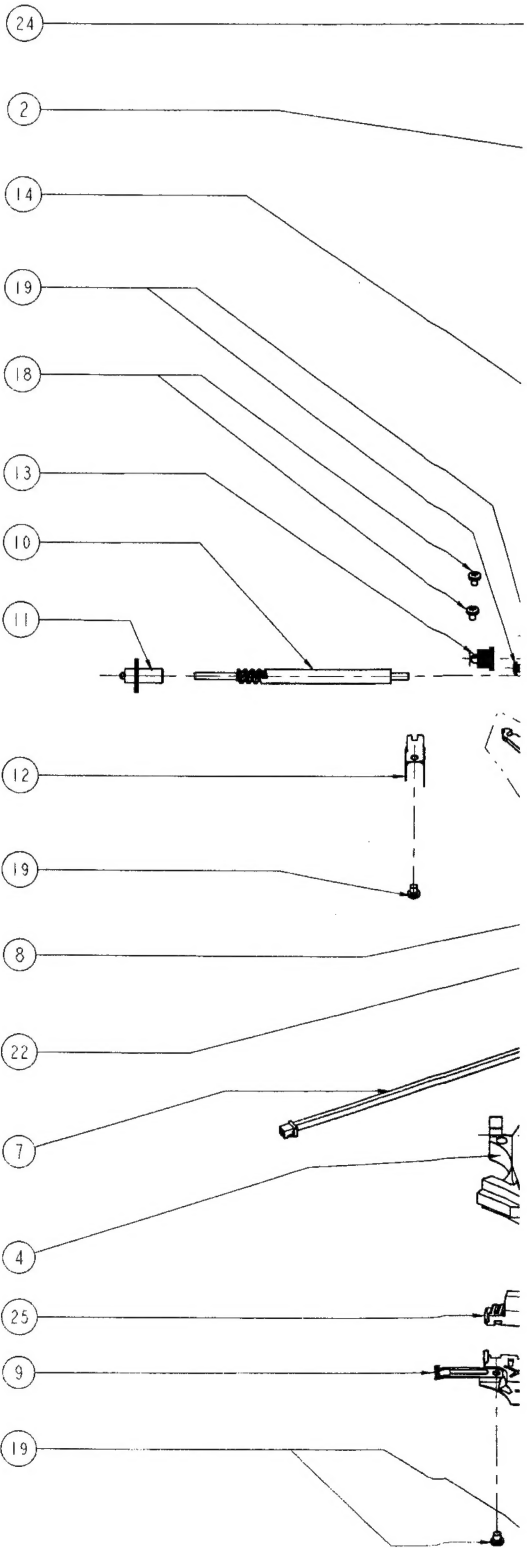
EXPLODED

11. EXPLODED VIEWS

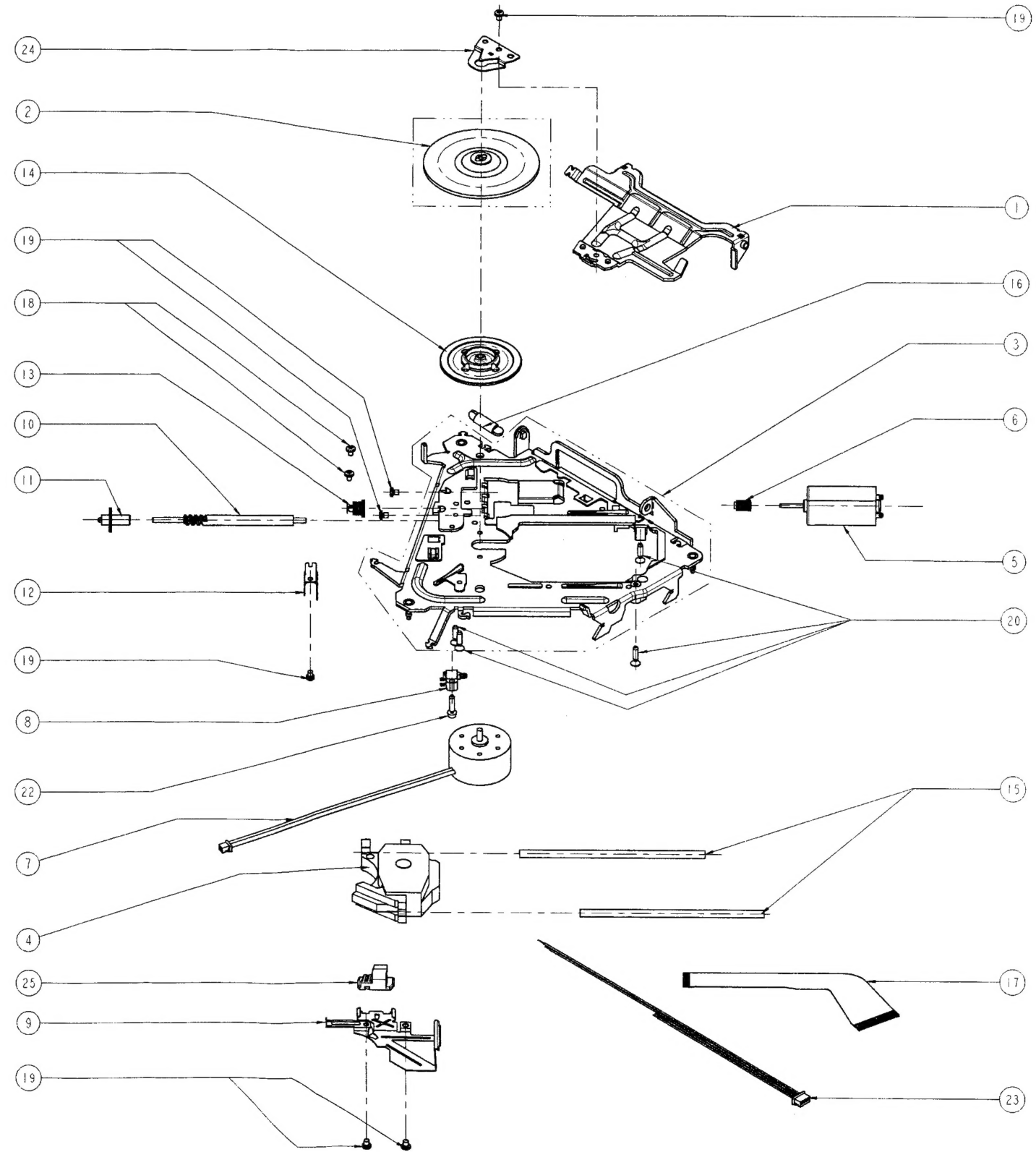
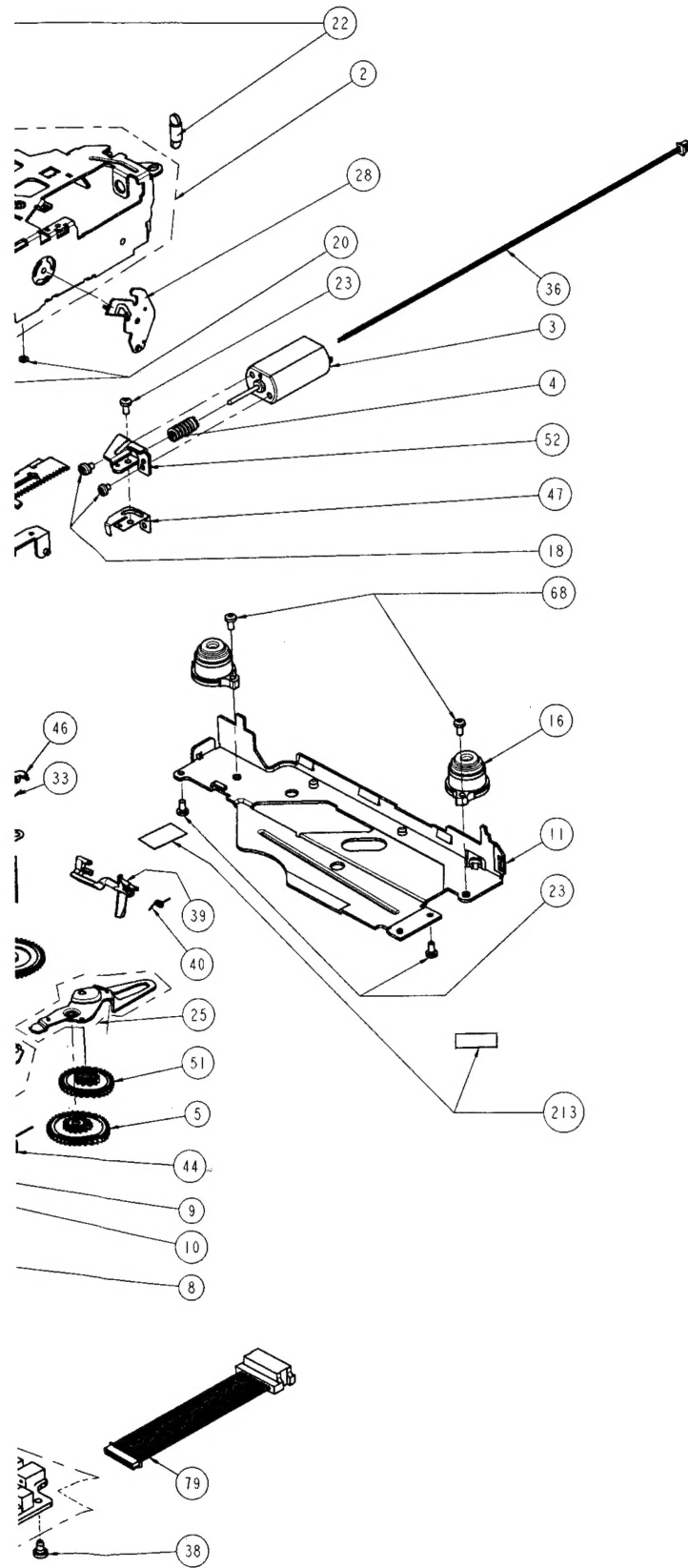
11.1 Exploded view CD module mechanism



11.2 Exploded view drive assy



11.2 Exploded view drive assy



12. PARTS LISTS

Notes: *The CDM-M5 is subdivided into the following main parts:
CD loader mechanism, drive (pick-up) unit, pcb and cable set.
However, the detailed exploded views both of the changer mechanism and the pick-up unit are
inserted for completeness purposes and to clarify the maintenance – and disassembly procedures.*

12.1 Mechanical parts

14	3112 658 10310	Loader assy complete
16	4822 529 10434	Damper assy
17/22/48	4822 310 11146	Spring kit for drive
20	4822 532 52348	Isolation ring
23	4822 502 12955	Screw M2x4
38	4822 502 14055	Screw M2.5x5
80	3112 358 24691	Drive assy
	4822 691 10792	CDM-M5/4.1 complete (with pcb / packed)
	3112 358 69600	CDM-M5/4.4 complete (with pcb / packed)

12.2 Electrical parts

78	3112 338 53160	PWB assy CDM-M5/4.4 digital output
79	3112 310 26120	Cable assy CDM-M5/4.4, 12-pole AMP Micromatch
94	3112 651 00051	Cable assy CDM-M5/4.1, 14-pole AMP Micromatch
95	3112 658 00093	PWB assy CDM-M5/4.1 analogue output

12.3 Accessories

(350)	4822 390 10143	Gleitmo 805K (80gr) lubrication paste
(351)	4822 390 10134	L30TF grease